

# ITER Controls Design Status & Progress

**W.-D. Klotz**

ITER Organization, F-13067 St Paul-lez-Durance, France

## Acknowledgements:

Many colleagues in the CODAC group, ITER Members and ITER IO

This report was prepared as an account of work by or for the ITER Organization. The Members of the Organization are the People's Republic of China, the European Atomic Energy Community, the Republic of India, Japan, the Republic of Korea, the Russian Federation, and the United States of America. The views and opinions expressed herein do not necessarily reflect those of the Members or any agency thereof. Dissemination of the information in this paper is governed by the applicable terms of the ITER Joint Implementation Agreement.

# Synopsis

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- ITER Project Quick Start
- System Scope & Management Challenges
- Some Current Activities

# What are ITER's Aims?

## The overall programmatic objective:

- to demonstrate the scientific and technological feasibility of fusion energy for peaceful purposes.
- **The principal goal:**
  - to design, construct and operate a tokamak experiment at a scale which satisfies this objective.
- **ITER** is designed to confine a plasma in which  $\alpha$ -particle heating dominates all other forms of plasma heating:

⇒ ITER will be the world's first experimental fusion reactor with a **self-sustained burning** plasma of **several hundred** seconds (Inductive operation) to **several thousand** seconds (Non-inductive operation) duration

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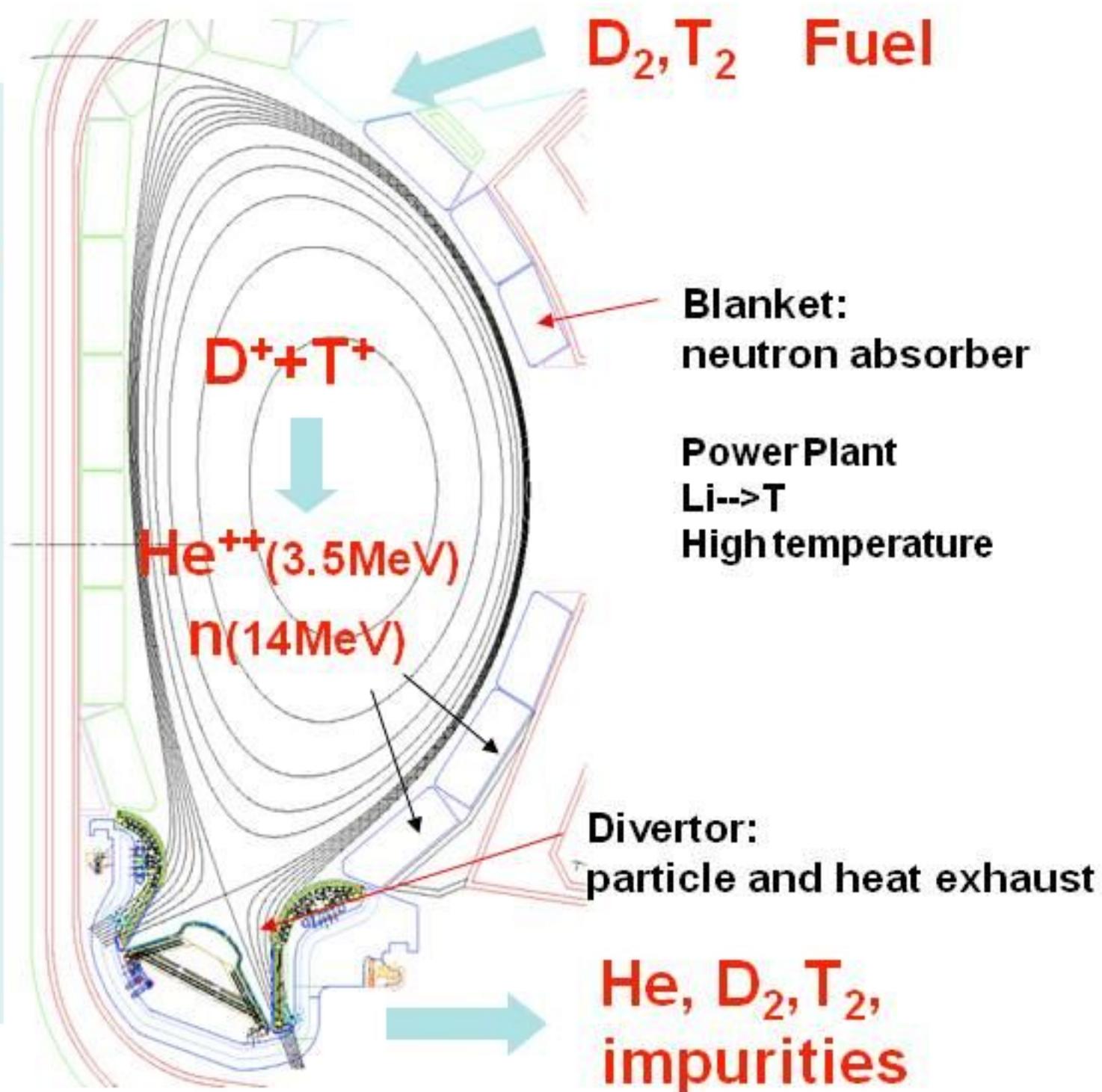
⇒ ITER will be the world's first experimental fusion reactor with a **self-sustained burning** plasma of **several hundred** seconds (Inductive

## Challenge #1: Long Plasma Pulses

# Fusion Power Production in ITER

## ITER Plasma:

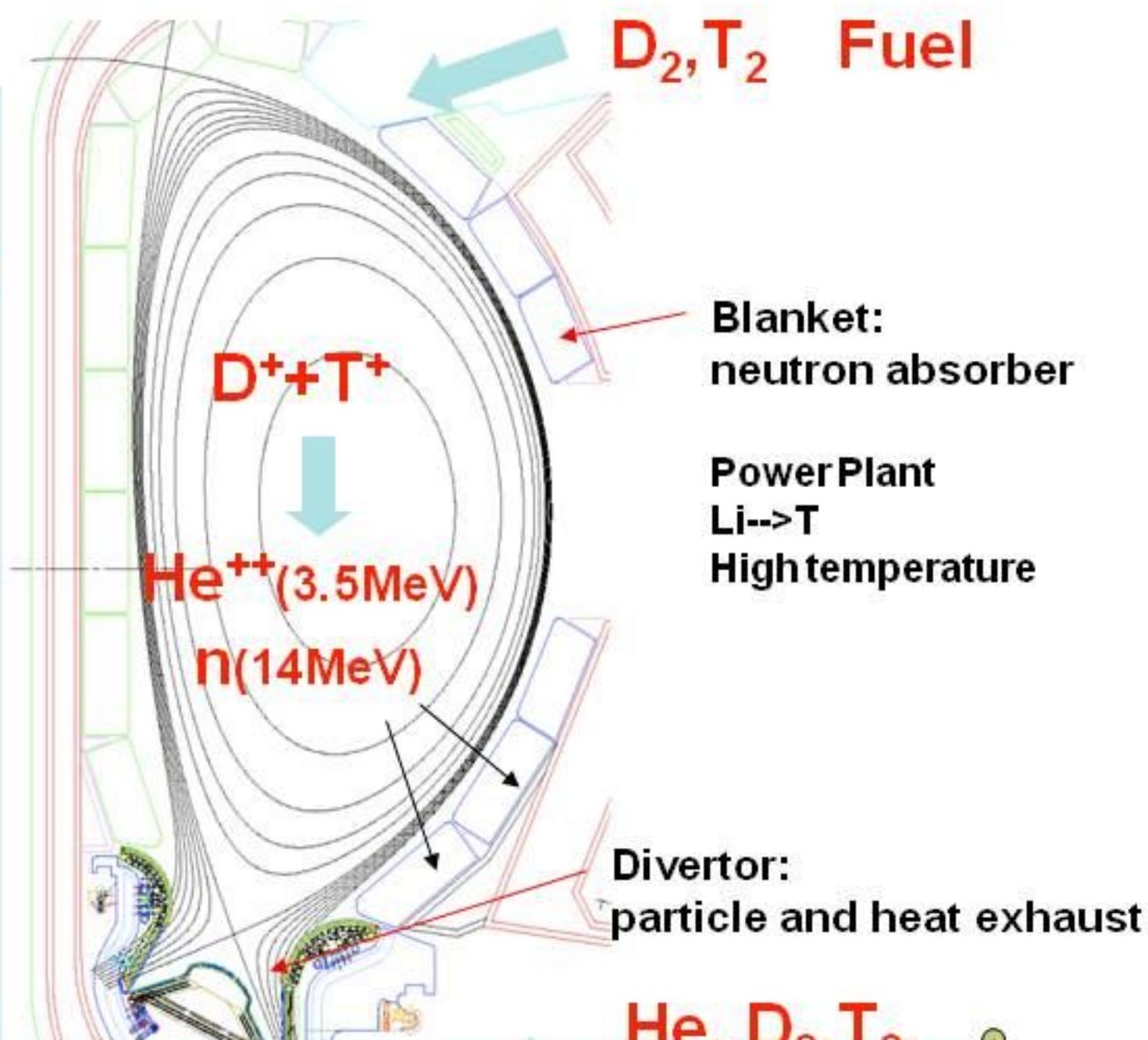
R/a:	6.2 m / 2 m
Volume:	830 m <sup>3</sup>
Plasma Current:	15 MA
Toroidal field:	5.3 T
Density:	10 <sup>20</sup> m <sup>-3</sup>
Peak Temperature:	2 × 10 <sup>8</sup> K
Fusion Power:	500 MW
Plasma Burn ("Steady-state")	300 - 500 s ~3000 s)



# Fusion Power Production in ITER

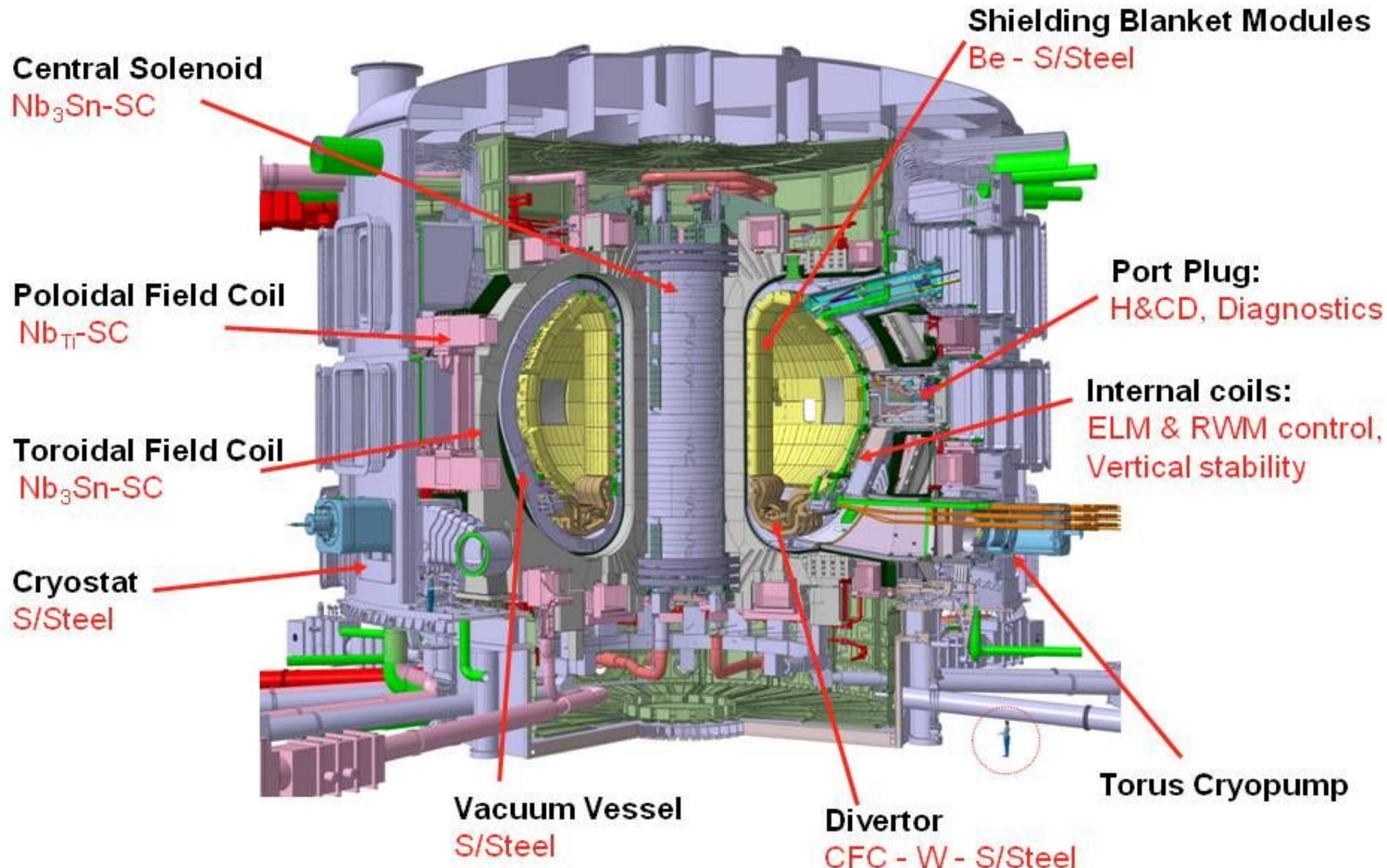
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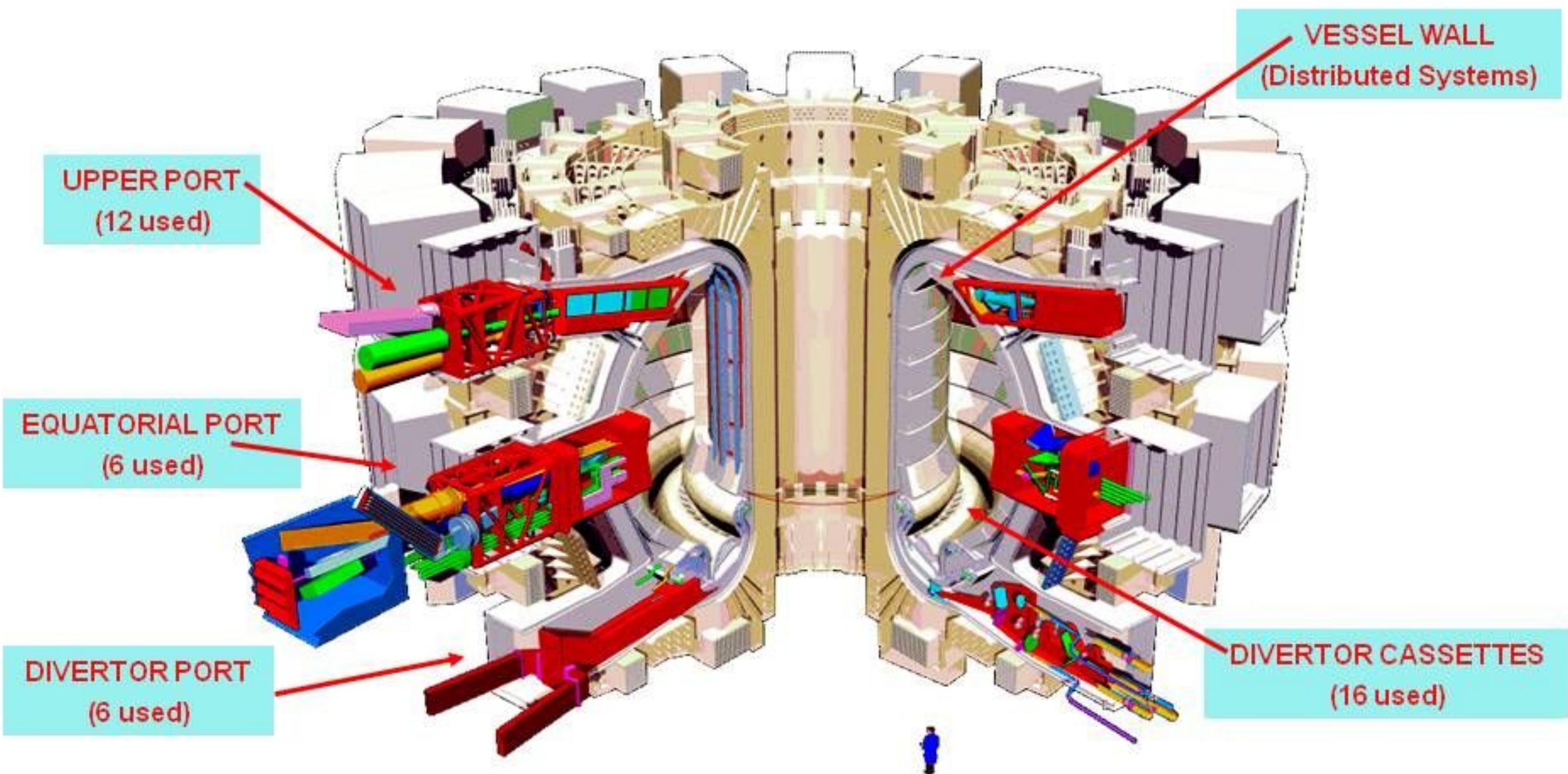


## Challenge #2: Nuclear Installation

# Overview of the ITER Tokamak

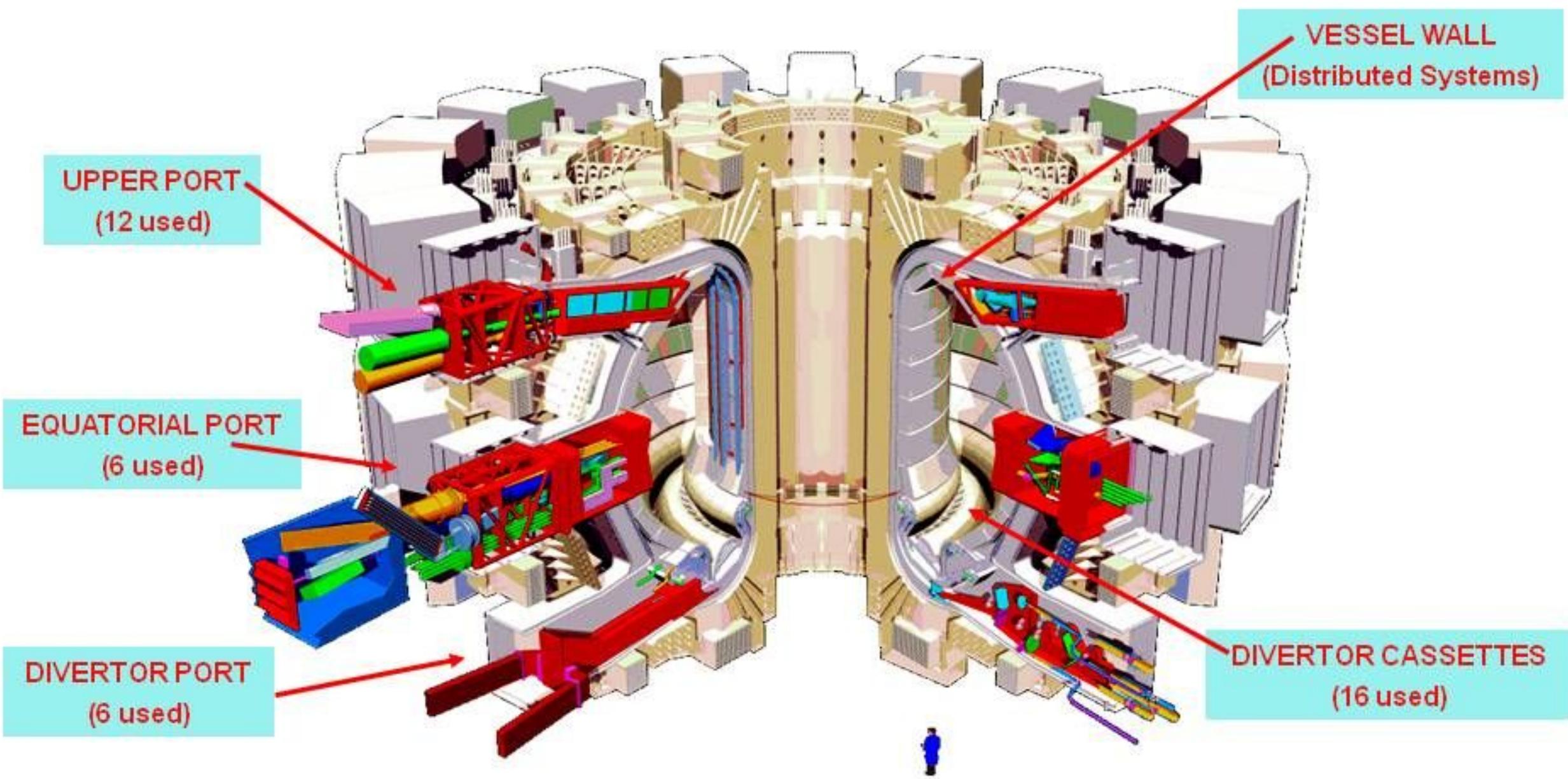


# Plasma Diagnostics



- About 40 large scale plasma measurements systems foreseen:
  - Measurements from DC to  $\gamma$ -rays, neutrons,  $\alpha$ -particles, plasma species
  - Diagnostics required for protection, control and physics studies

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**Challenge #3: Huge and Complex**

# ITER Construction at Cadarache

ITER Site preparations advancing - platform leveling complete

ITER Temporary Headquarters

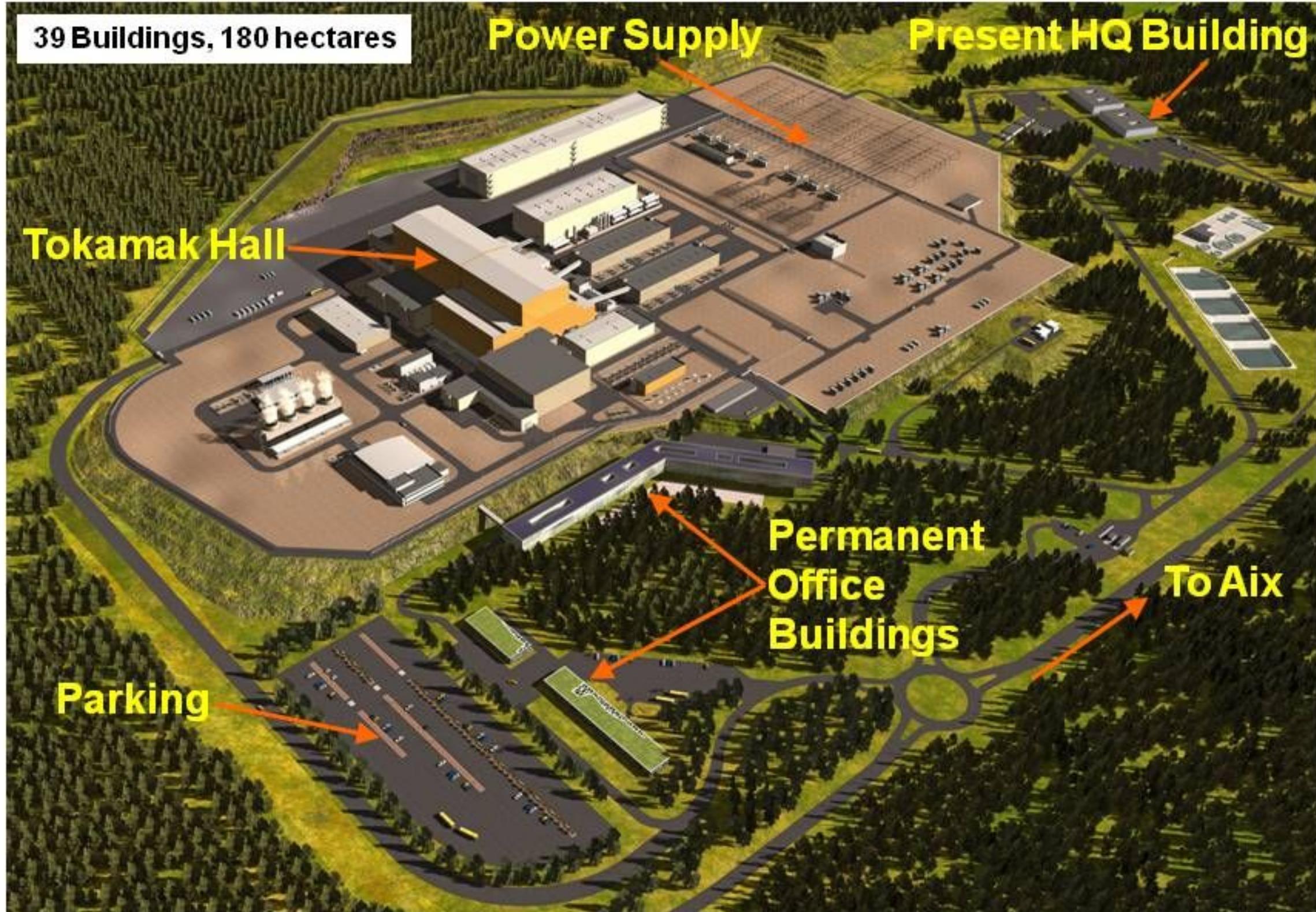


CEA Cadarache Site



ITER SITE View West – March 2009 (courtesy AIF)

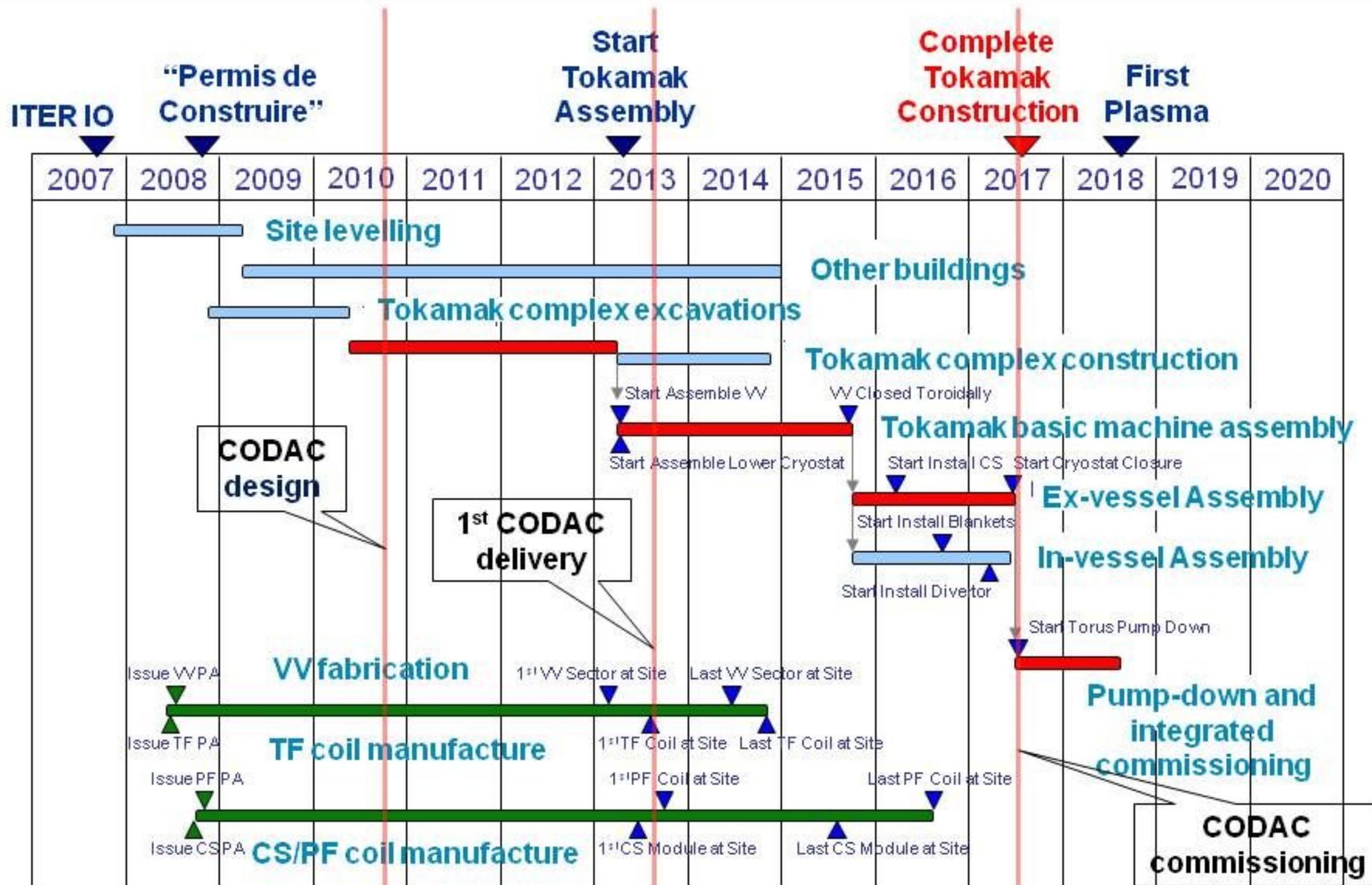
# ITER Site End of Construction



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# ITER Reference Project Schedule



Project Schedule under revision as part of revised Project Baseline preparation !!!

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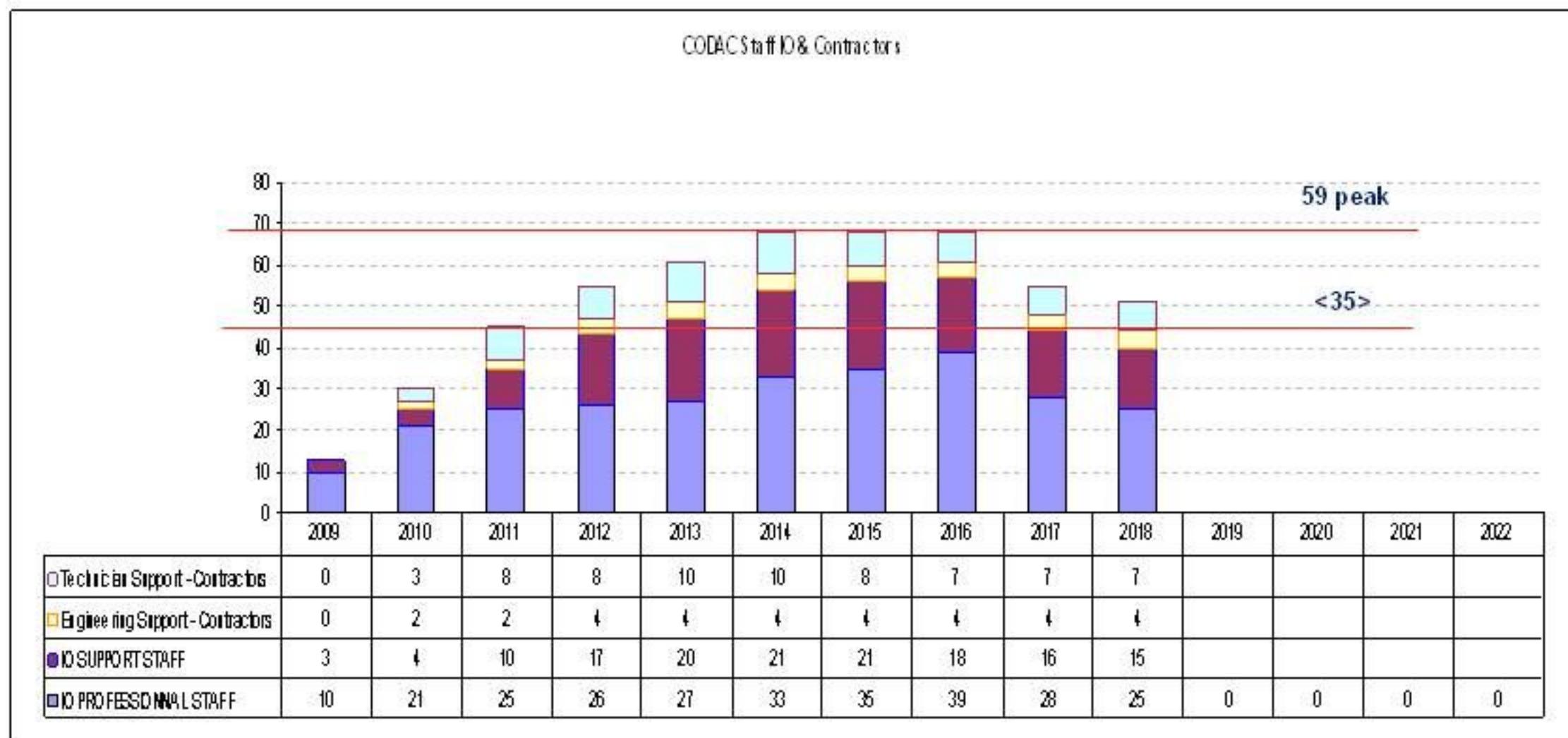
# Brief History

A conceptual design of CODAC was developed by Jo Lister, with support from the fusion community, in 2006 and 2007.

This conceptual design was successfully reviewed in Nov 2007.

A CODAC group started to form at ITER Organization Cadarache in spring 2008.

Today that group counts 14 and will raise to 19 at the end of 2009.



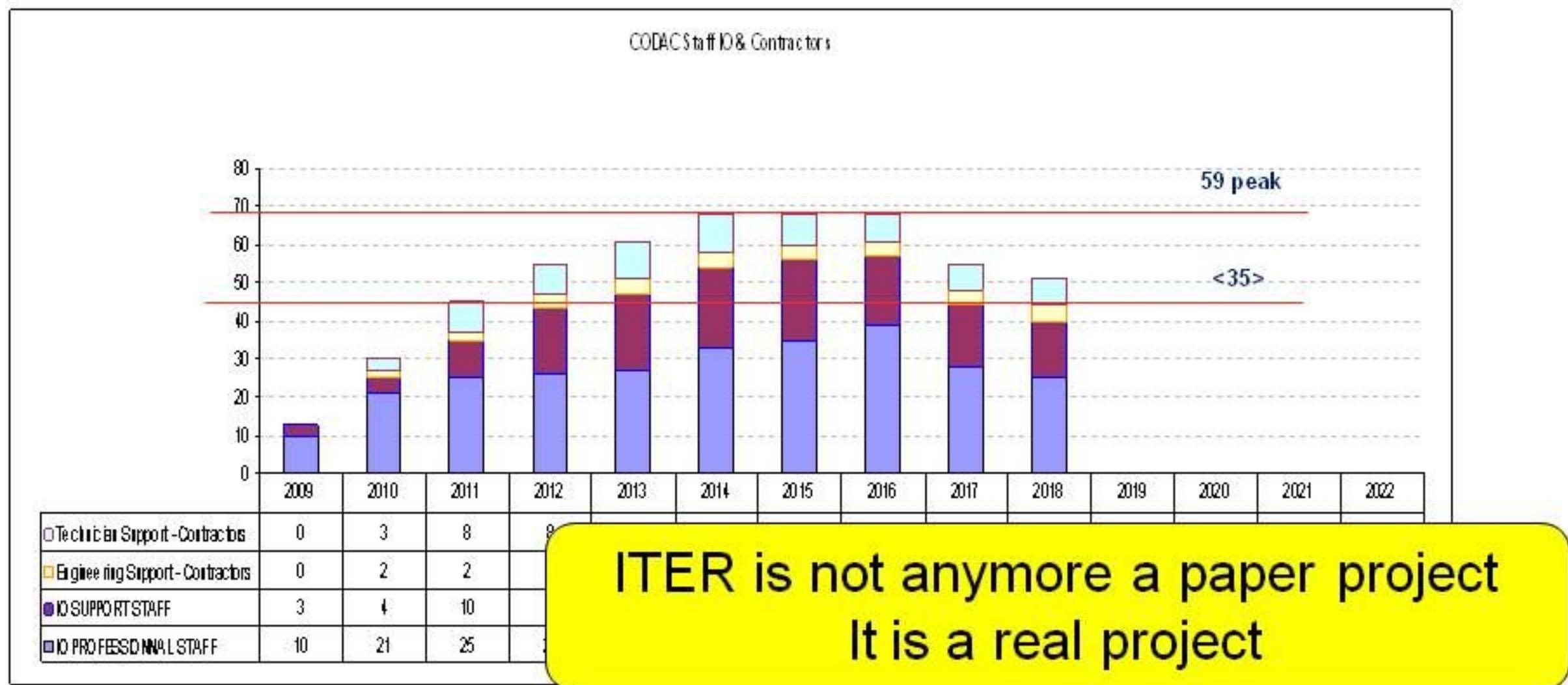
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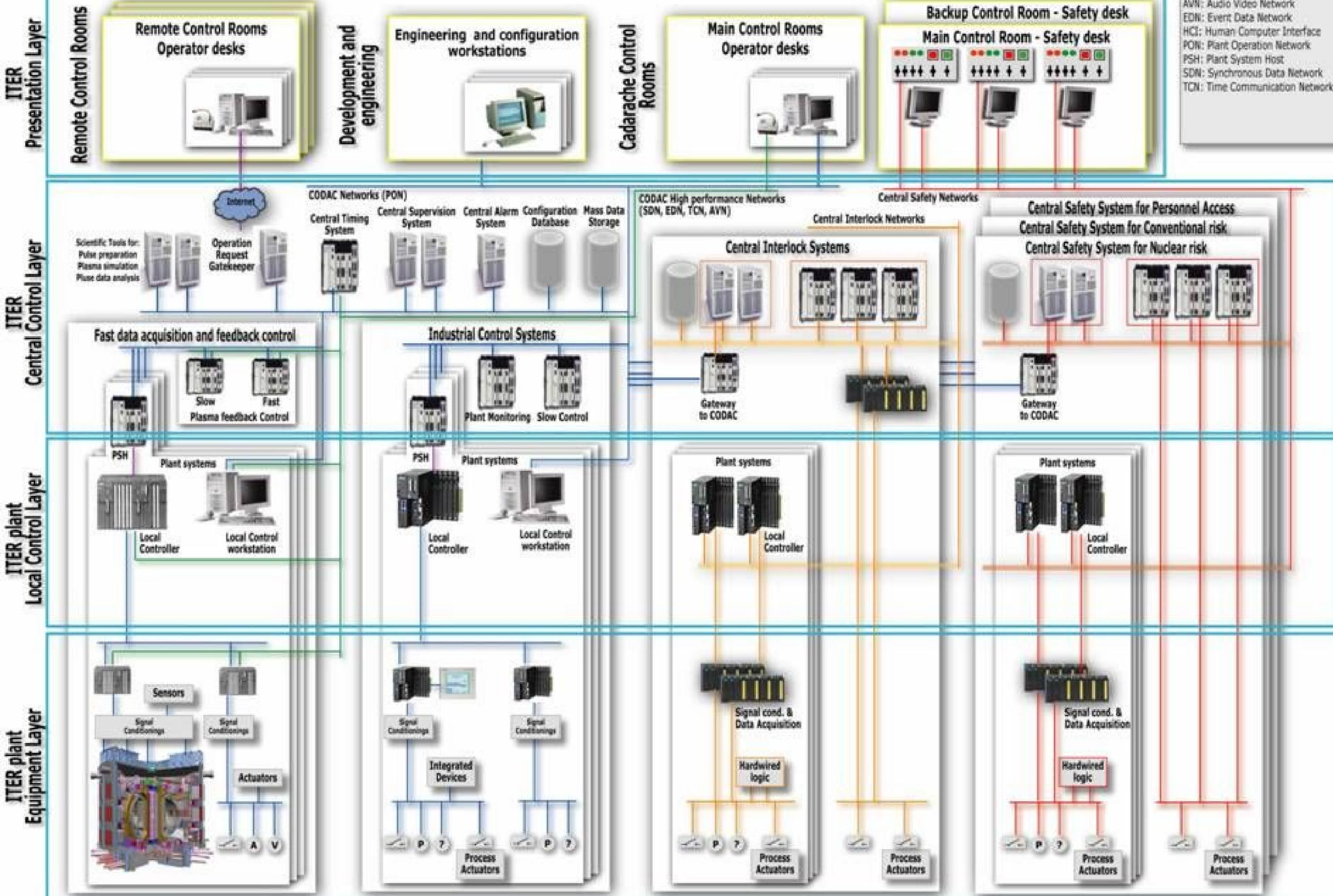


# CODAC, Interlock and Safety CONCEPT ARCHITECTURE

Created by: Luigi SCIBILE & the ITER CODAC team  
IDM: ITER\_D\_2DWFQ7 V1.3

## Acronyms

AVN: Audio Video Network  
EDN: Event Data Network  
HCI: Human Computer Interface  
PON: Plant Operation Network  
PSH: Plant System Host  
SDN: Synchronous Data Network  
TCN: Time Communication Network



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ITER Presentation Layer

Remote Control Rooms

Operator desks

Development and engineering

Engineering and configuration workstations

Catastrophe Control Rooms

Main Control Rooms Operator desks

Backup Control Room - Safety desk

Main Control Room - Safety desk

**Man Machine Interface**

ITER Central Control Layer

Scientific Tools for:  
Pulse preparation  
Plasma simulation  
Plasma data analysis

Operation Request Gatekeeper

CODAC Networks (PON)  
Central Timing SystemCentral Supervision System  
Central Alarm System  
Configuration Database  
Mass Data Storage

Fast data acquisition and feedback control

Slow Plasma feedback Control

Fast

Industrial Control Systems

Plant Monitoring  
Slow ControlCODAC High performance Networks  
(SDN, EDN, TCN, AVN)Central Safety Networks  
Central Interlock Networks

Central Interlock Systems

Central Safety System for Personnel Access  
Central Safety System for Conventional risk  
Central Safety System for Nuclear risk

Gateway to CODAC

ITER plant Local Control Layer

PSH  
Plant systems  
Local Controller

Local Control workstation

PSH  
Plant systems  
Local Controller

Local Control workstation

Plant systems  
Local ControllerPlant systems  
Local Controller

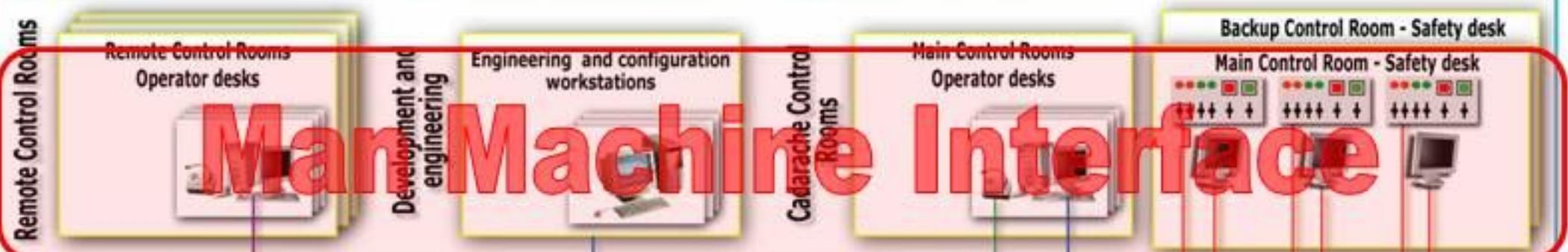
ITER plant Equipment Layer

Sensors  
Signal Conditioning  
ActuatorsSignal Conditioning  
Integrated Devices  
Process ActuatorsSignal cond. & Data Acquisition  
Hardwired logic  
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Hardwired logic  
Process Actuators**Actuators and Sensors**

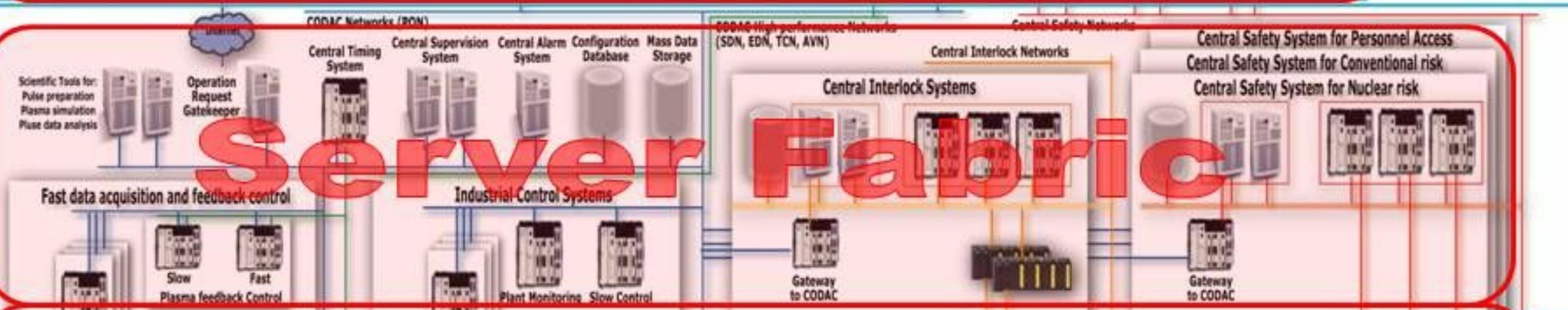
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ITER Presentation Layer



ITER Central Control Layer



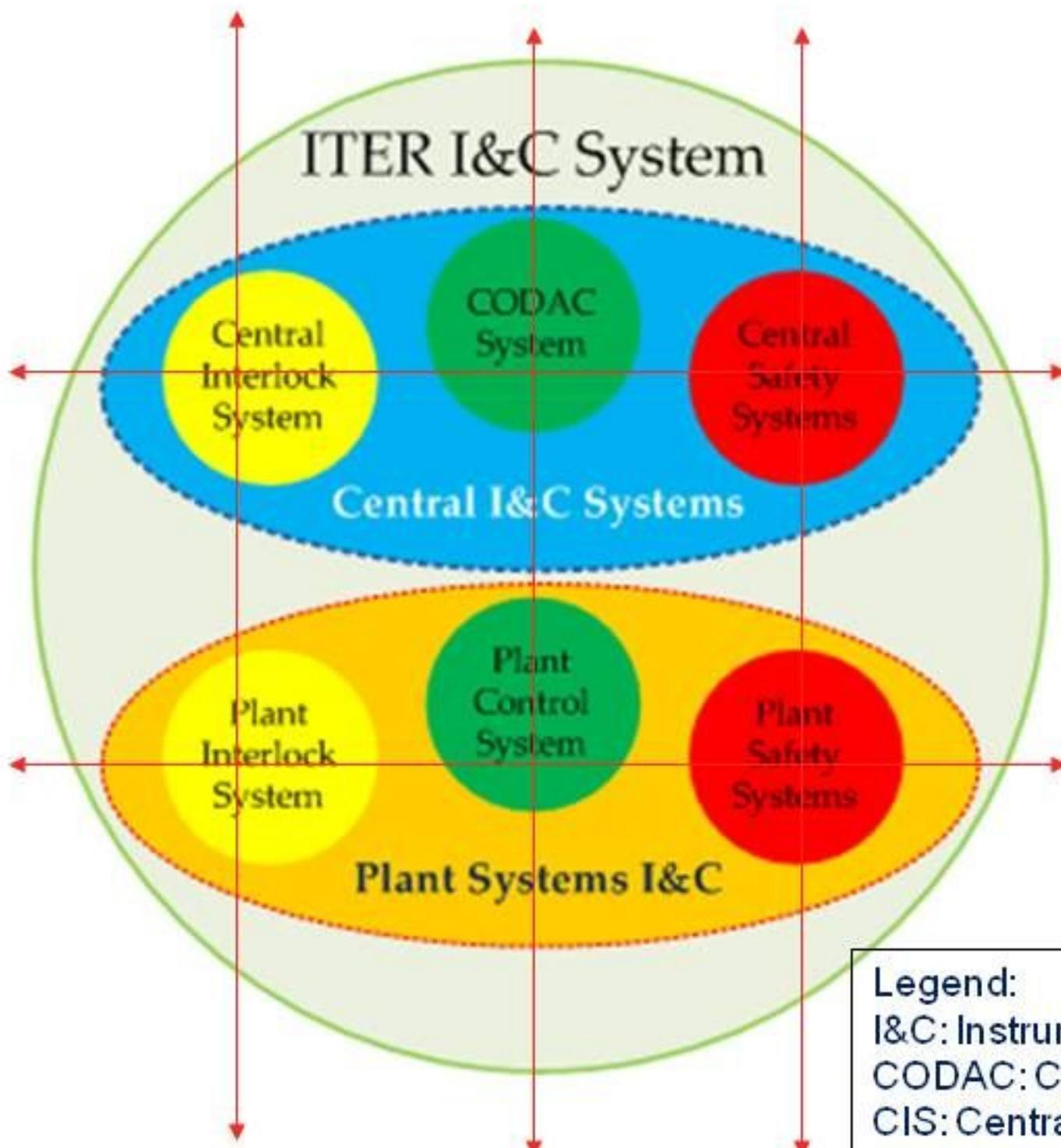
ITER plant Local Control Layer



ITER plant Equipment Layer



# Definitions



**Legend:**

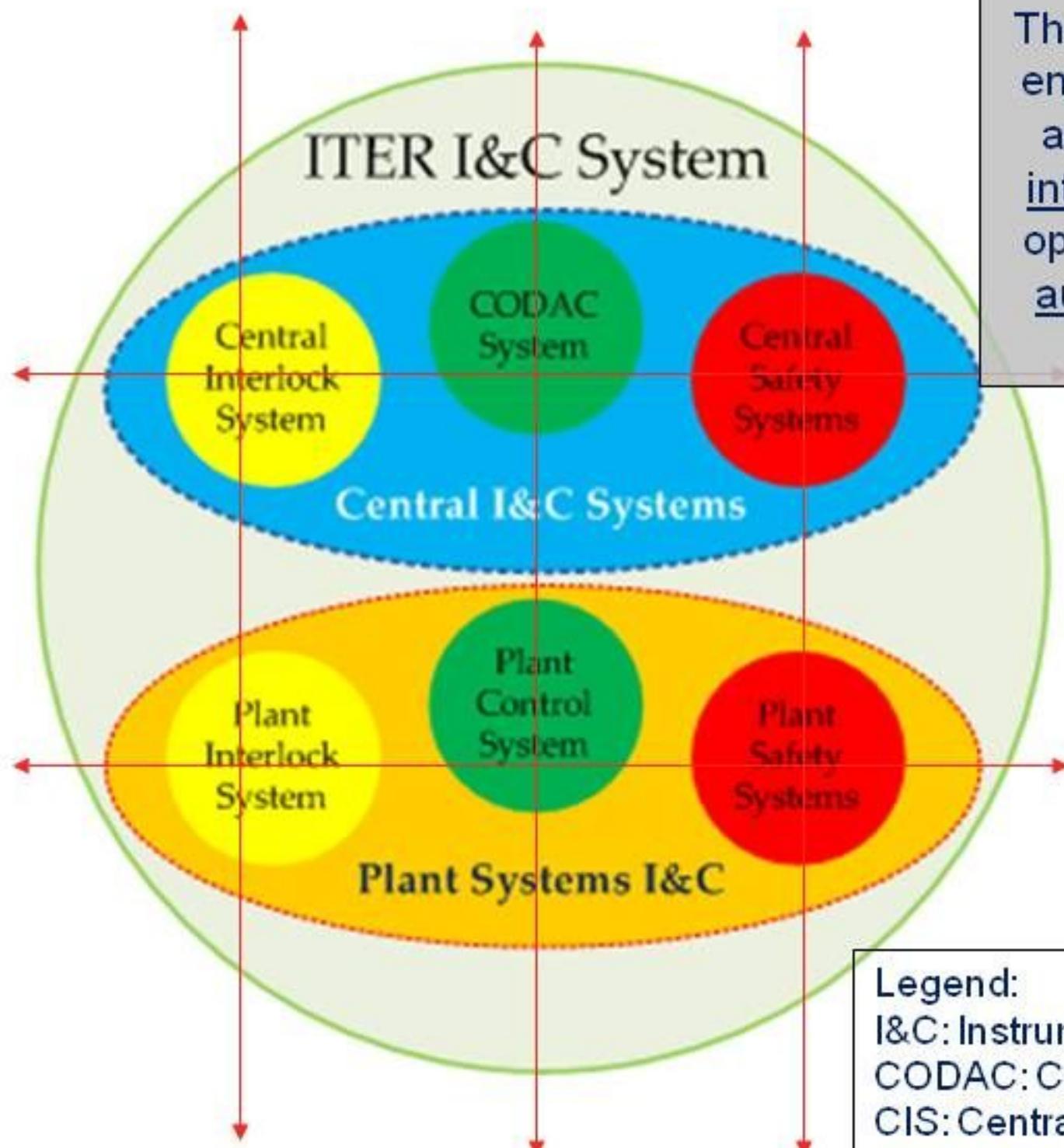
I&C: Instrumentation and Control

CODAC: Control, Data Access and Communication

CIS: Central Interlock System

CSS: Central Safety System

# Definitions

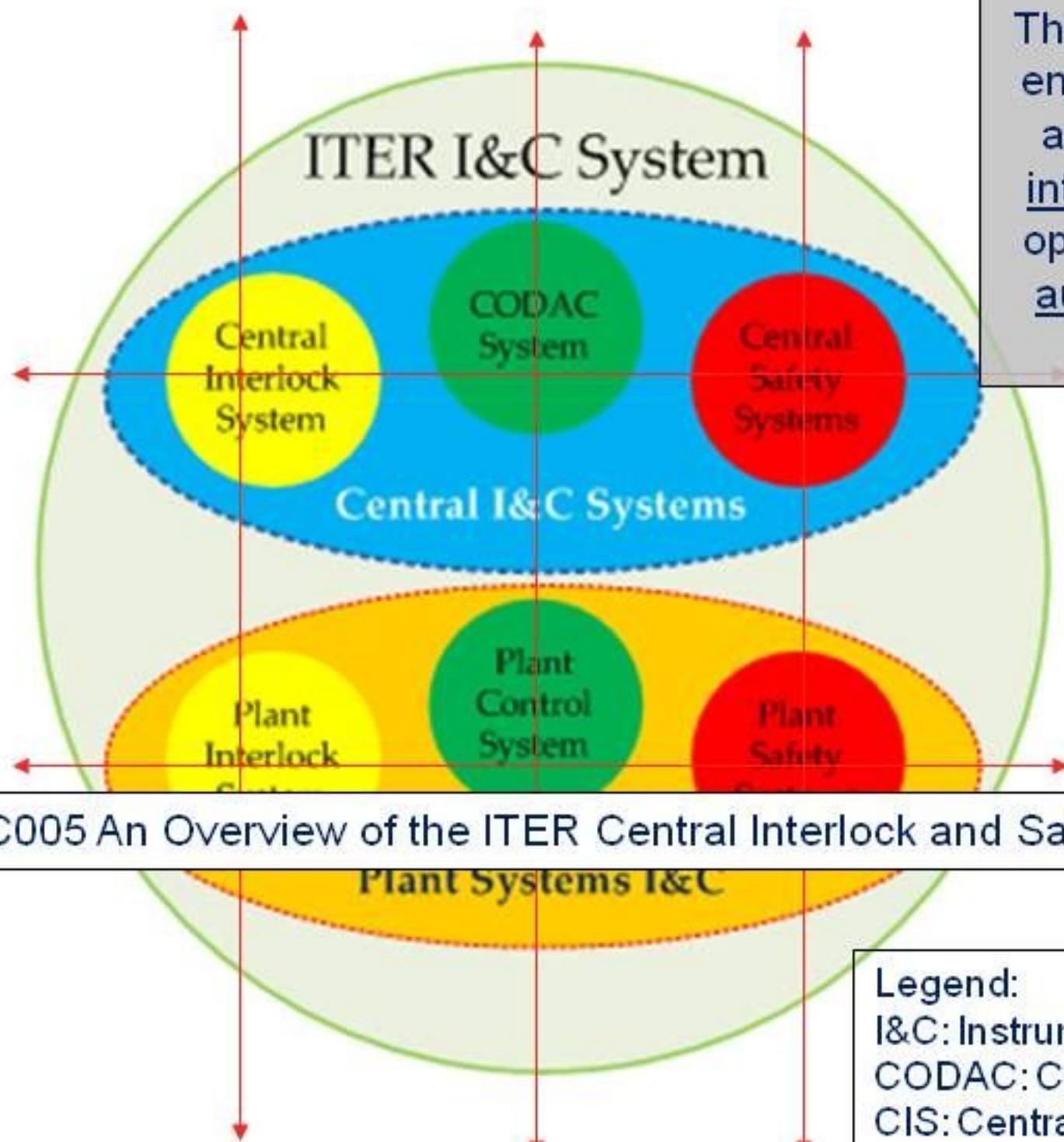


The primary goal of ITER I&C is to ensure all ITER Plant System I&C are designed, implemented and integrated such that ITER can be operated as a fully integrated and automated system from a single main control room.

## Legend:

- I&C: Instrumentation and Control
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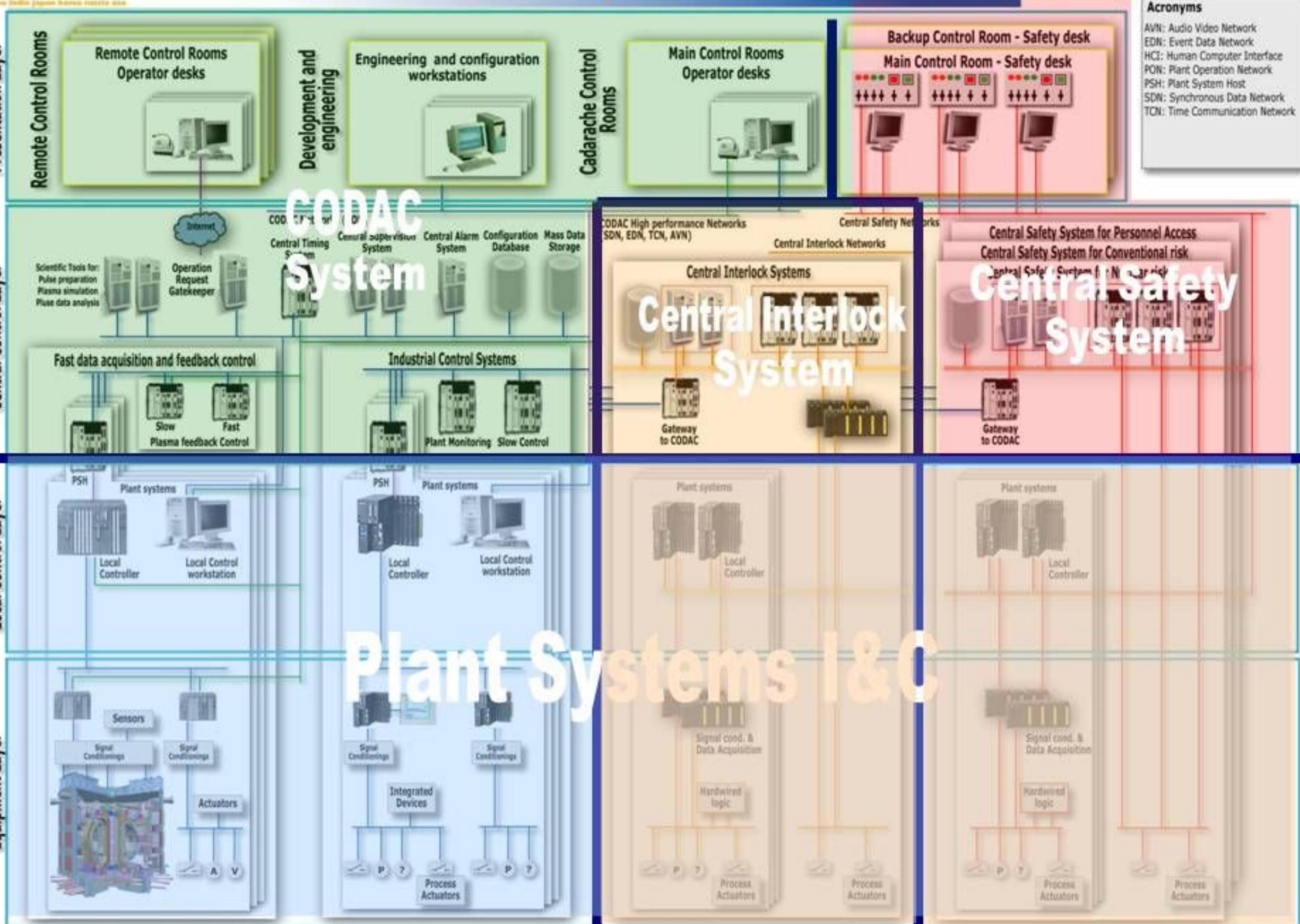
# Definitions



The primary goal of ITER I&C is to ensure all ITER Plant System I&C are designed, implemented and integrated such that ITER can be operated as a fully integrated and automated system from a single main control room.

WEC005 An Overview of the ITER Central Interlock and Safety Systems, L.Scibile(ITER)

**Legend:**  
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Acronyms	
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IN FUND by WBS 4.5, 46 and 4.8

**Plant System Host**



**Networks**

**interface**



**Networks**

**Networks**

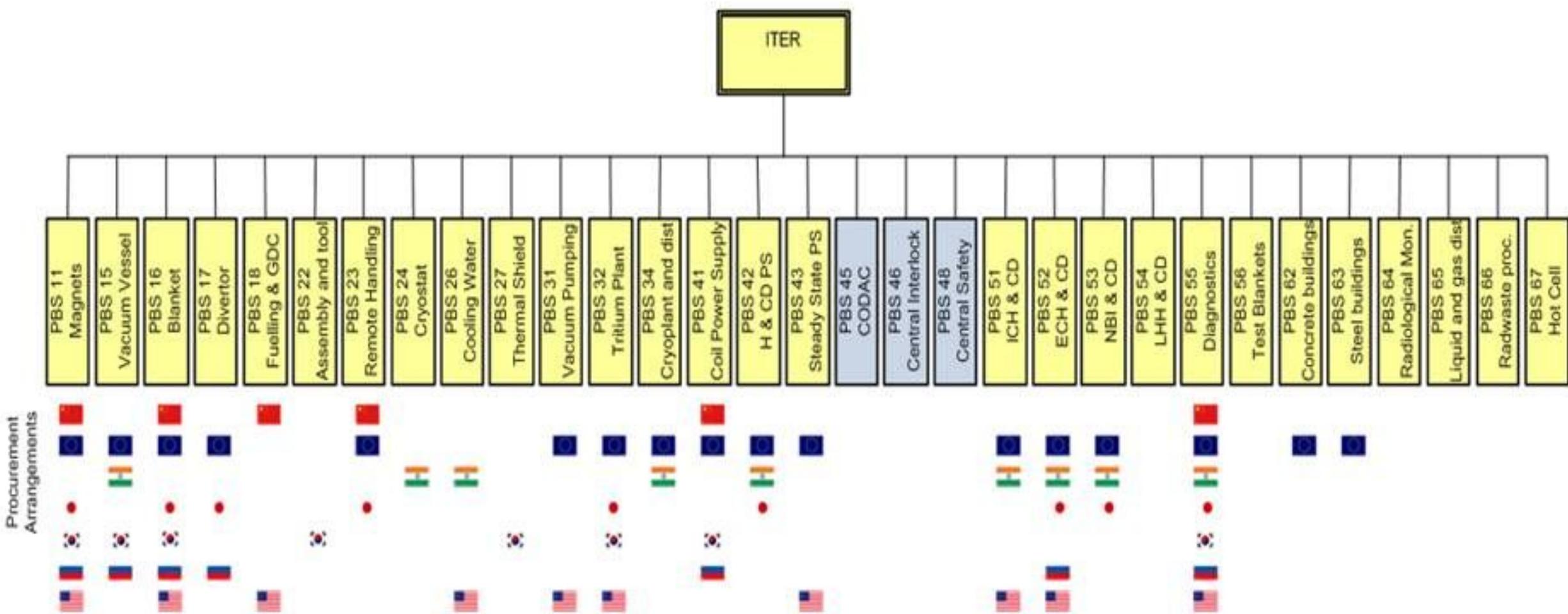
**161**

**Plant Systems I&C**

**Challenge #4: Plant System Integration**

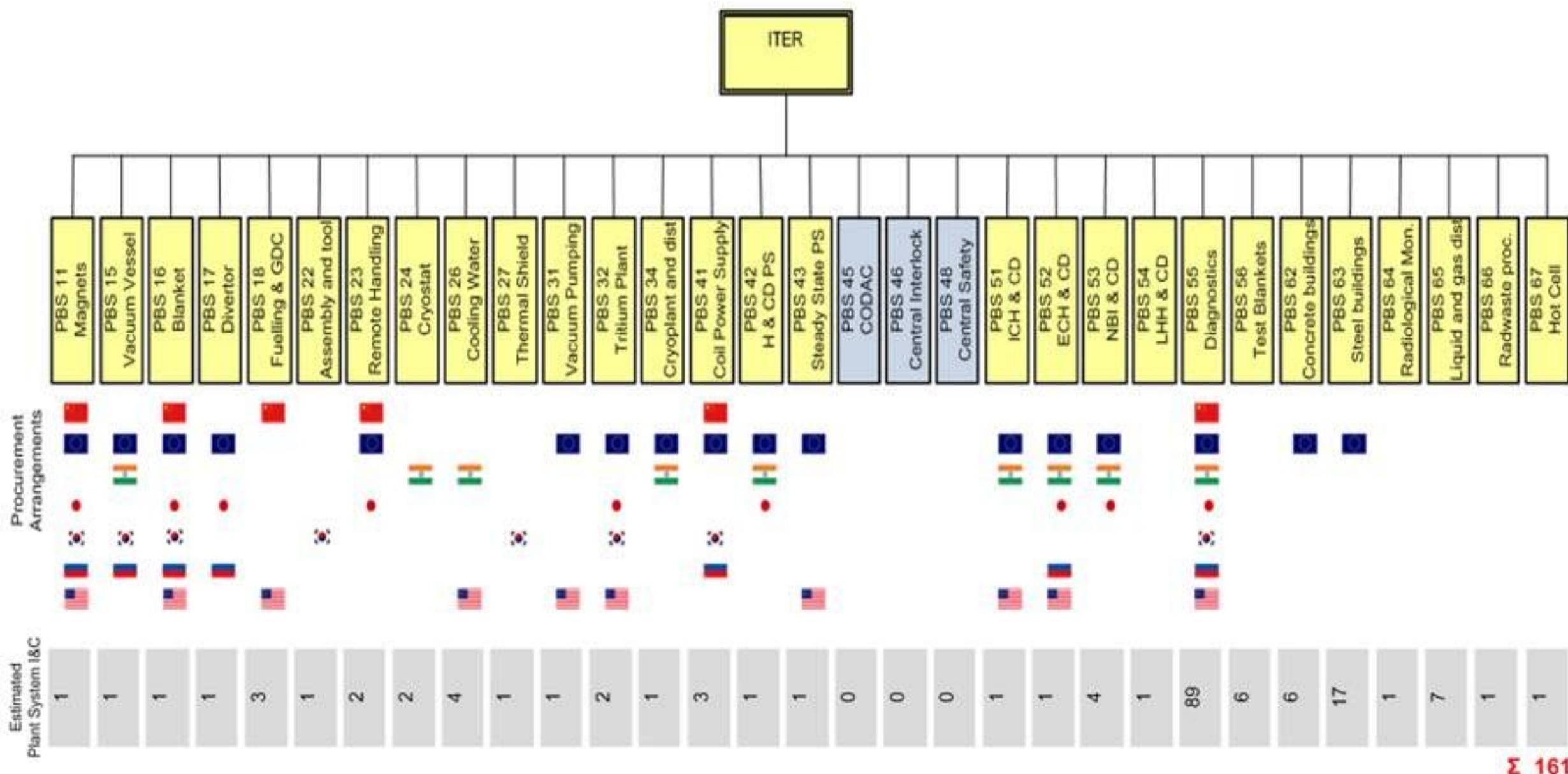


# Plant System I&C Identification



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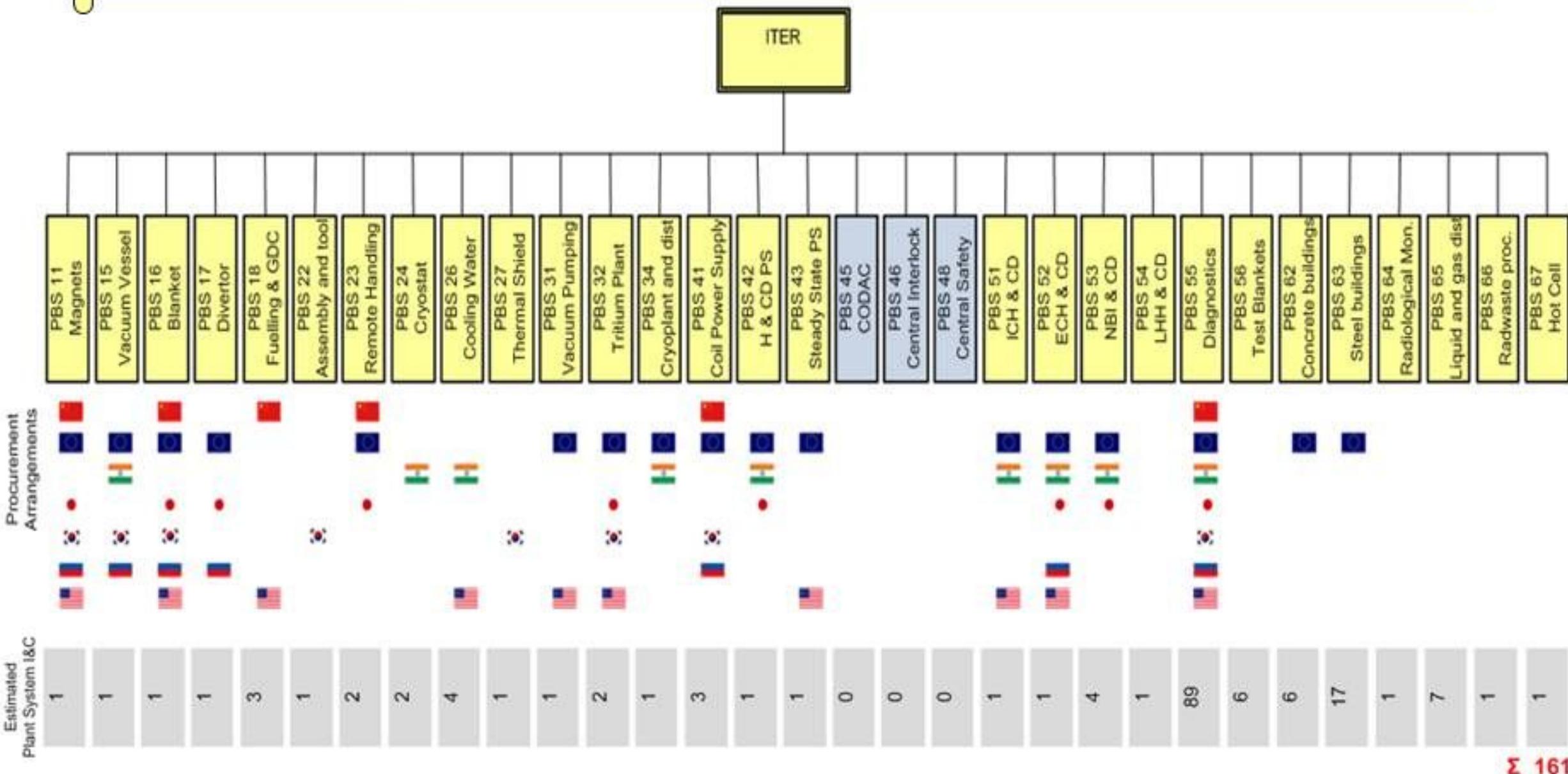
# 161 Plant Systems (number still changing)



A Plant System I&C has one and only one Plant System Host

# Plant System I&C Identification

## Challenge #5: In Kind Procurement



A Plant System I&C has one and only one Plant System Host

# Plant Breakdown Structure & Interface Matrix

PBS Matrix	11	15	16	17	18	22	23	24	26	27	31	32	34	41	42	43	44	45	46	47	48	51	52	53	54	55	56	58	61	62	63	64	65	66	69	70	98
ITER Magnet Sys	11					✓	✗	•			•		•	•			•	✓			✓				•			✓		✓							
VV ELM and Manifolds	15		•	•	•	•	•	•	•	•	•	✗	✗				•	•	•	•	•	•	•	✓	•	•	✓	•	•	✓	✗	✗					
Blanket systems	16	•		✓	✗	✓	✓	✗		•	✗	✗				•	✓		✓	✓		✓	✗	✓	✓	✗	✗	✗	✓	✓	✗	✗					
Divertor	17	•	✓	✓	✓	✓	✓	✓		•	✓	✓				•	✓	✓						✓			✓	✓	✓	✓	✓	✓					
Fueling&WallConditioning	18	•	✗	✓	✓	✗	✗	✗	•	✗	✗	✗	✗			•	✓	✓	✓	✓	✓	✓	✗	•	✓	✗		✓	✓	✓	✗						
Machine Assembly&Tooling	22	✓	•	✓	✓	✓	✗		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✗					
Remote Handling System	23	✗	•	✗	✓	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗		•	✗	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✗					
Cryostat	24	•	•			✗	✓	✗		•	✗	✗	✗				•	•	•	•	•	•	•				✓	✓	✓	✓	✓	✓					
Cooling Water System	26	•	•	•	•	•	✓	✗	•		•	•	•	•	•		•	•	•	•	•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	•					
Thermal Shield	27	•	•			✗	✓	✗			✗	✗	✗				•	•						✗		✓					✓		✗				
Vacuum	31	•	•	✗	✓	✓	✗	✓	✓	✗	•	✗				•	•	•	•	•	•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✗				
Tritium plant	32	✗	✗	✗	✓	✗	✗	✗	✗	•		✗					•	✓	✓	✓	✓	✓	✓	•	✓	✓	✓	✓	✓	✓	✓	✓	✗				
Cryoplant & Distribution	34	•	✗			✗	✗	✗	✗	•	✗	•				✗		•	✓	✓	✓	✓	✓			✓	✓	✓	✓	✓	✓	✓	✓				
Coil Supply&Distribution	41	•				✗		•			✗					•		✓	✓	✓	✓	✓	✓			✓	✓	✓	✓	✓	✓	✓	✓				
H&CD Power supply	42																																				
SSEN	43	•	•	•	•	•	✓	•	•	•	•	•	•	•	•		•	✓	✓	✓	✓	✓	✓	•	•	•	•	•	•	•	•	•	•				
Cable Trays System	44																																✗				
CODAC	45	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	✓	✓	✓	✓	✓	✓	•	✗	•	•	✓	✓	✓	✓	✓	•				
Central Interlock system	46	✓	•	✓	✓	✓	✓	✓		✓	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Plasma Control System	47																																				
Central Safety system	48	✓		✓	✓	✓	✓	✓	•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	•					
IC H&CD system	51	•	✓	✓	✓	✓	✗	•	•	•	•	•	•	•	•		•	✓	✓	✓				✗			✓	•	✓	✓	✓	✓	✓				
EC H&CD system	52	•	✗	✗	✓	✓	✗	✗	•	•	✗	✗				•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✗				
Neutral Beam H&CD system	53	✓	✓	✓	•	✓	✓	✓	✓	✓	✓	•	•	•	•		•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Lower Hybrid H&CD system	54	•	✗			✗	✗	✗	•	•	✗						•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✗			
Diagnostics	55	•	•	✗	✓	✗	✗	✗	✗	•	✗	✗	•	✗			•	✗	•	•	•	✗	✗	✓	✗	•	•	✗	✓	✓	✓	✓	✗				
Test Blanket Modules Sys	56	•	✗		✗	✗	✗	•	•	✗	✗					•	•	•	•	•	•	•				✓	✓	✓	✓	✓	✓	✓	✓				
Port Plug Test Facility	58																																				
Site	61					✓	✗		✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
ReinforcedConcreteBuild	62	✓	✓	✓	✓	✓	✓	✓	✓	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✗				
Steel frame buildings	63					✗			✓				✓			•	✓																				
Radiois & Env Monitoring	64	✗	✗	✓			✗						✗					•	•	•	•	•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✗		
Liquid&Gas Distribution	65	✓	✗	✗	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
RadwasteTreatment&Storag	66	✗	✗	✓	✗	✗	✗	•	✗	✗	✗						•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Access Control &Security	69																	✗	•																		
Site Outside Platform	70																																				
External Services	98																																				

Click the white cell on the left create/delete interfaces  
 ✓ All documents are approved.  
 • There is at least one document to be approved.  
 ✗ An interface is identified, but no documents are generated.

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Cryostat	24	•	•			✗	✓	✗		•	✗	✗	✗				•	•	•	•	•	•	•					✓	✓	✓							
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Vacuum	31	•	•	✗	✓	✓	✗	✓	✓	✗	•	✗					•	•	•	•	•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✗					
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Cryoplant & Distribution	34	•	✗			✗	✗	✗	✗	•	✗	•					•	✓	✓	✓	✓	✓	✓			✓	✓	✓	✓	✓	✓						
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SSEN	43	•	•	•	•	•	✓	•	•	•	•	•	•	•	•	•	•	✓	✓	✓	✓	✓	✓	•	•	•	•	•	•	•	•						
Cable Trays System	44																															✗					
CODAC	45	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	✓	✓	✓	✓	✓	✓	•	✗	•	✓	✓	✓	✓	✓	✓					
Central Interlock system	46	✓	•	✓	✓	✓	✓		✓		•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✗					
Plasma Control System	47																																				
Central Safety system	48	✓		✓	✓	✓	✓	✓	•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
IC H&CD system	51	•	✓		✓	✓	✗	•	•	•	•	•	•	•	•	•	•	✓	✓	✓				✗		✓	•	✓	✓	✓	✓	✓					
EC H&CD system	52	•	✗	✗	✓	✓	✗	✗	•	•	✗	✗					•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✗					
Neutral Beam H&CD system	53	✓	✓		•	✓	✓	✓	✓		✓		•	•			•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Lower Hybrid H&CD system	54	•	✗			✗	✗	✗	•	•	✗						•	✓	✓						✗	✓	✓	✓	✓	✓	✓	✓	✗				
Diagnostics	55	•	•	✗	✓	✗	✗	✗	✗	•	✗	✗	•	✗			•	✗	•	•	•	✗	✗	✓	✗	•	✗	✗	✓	✓	✗						
Test Blanket Modules Sys	56	•	✗		✗	✗	✗	•	•	✗	✗						•	•	•	•	•					✓		✓	✓	✓	✓	✗					
Port Plug Test Facility	58																																				
Site	61					✓	✗		✓			✓	✓				•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
ReinforcedConcreteBuild	62	✓	✓	✓	✓	✓	✓	✓	✓	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
Steel frame buildings	63					✗			✓			✓			•	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Radiois & Env Monitoring	64	✗	✗	✓		✗						✗					•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Liquid&Gas Distribution	65	✓	✗	✗	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓						
RadwasteTreatment&Storage	66	✗	✗	✓	✗	✗	✗	•	✗	✗	✗						•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Access Control &Security	69																✗	•																			
Site Outside Platform	70																																				
External Services	98																																				

Click the white cell on the left create/delete interfaces  
 ✓ All documents are approved.  
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# Plant Breakdown Structure & Interface Matrix

PBS Matrix	11	15	16	17	18	22	23	24	26	27	31	32	34	41	42	43	44	45	46	47	48	51	52	53	54	55	56	58	61	62	63	64	65	66	69	70	98
ITER Magnet Sys	11					✓	✗	•			•		•	•			•	✓			✓				•			✓		✓							
VV ELM and Manifolds	15		•	•	•	•	•	•	•	•	•	✗	✗				•	•	•	•	•	•	•	✓	•	•	✓	•	•	✓	✗	✗					
Blanket systems	16	•		✓	✗	✓	✓	✗		•	✗	✗				•	✓		✓	✓	✓	✓	✗	✓	✓	✗	✗	✗	✓	✓	✗	✗					
Divertor	17	•	✓	✓	✓	✓	✓	✓		•	✓	✓				•	✓	✓						✓			✓	✓	✓	✓	✓	✓					
Fueling&WallConditioning	18	•	✗	✓	✓	✗	✗	✗	•	✗	✗	✗	✗			•	✓	✓	✓	✓	✓	✓	✗	•	✓	✗		✓	✓	✓	✗						
Machine Assembly&Tooling	22	✓	•	✓	✓	✓	✗		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✗					
Remote Handling System	23	✗	•	✗	✓	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	✗	•	✗	✓	✓	✓	✓	✓	✗	✗	✗	✗	✓	✓	✗						
Cryostat	24	•	•			✗	✓	✗		•	✗	✗	✗			•	•	•	•	•	•	•	•					✓	✓	✓	✓						
Cooling Water System	26	•	•	•	•	•	✓	✗	•		•	•	•	•	•	•	•	•	•	•	•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	•					
Thermal Shield	27	•	•			✗	✓	✗			✗	✗	✗			•	•	•	•	•	•	•		✗		✓				✓	✓	✗					
Vacuum	31	•	•	✗	✓	✓	✗	✓	✓	✗	•	✗				•	•	•	•	•	•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✗					
Tritium plant	32	✗	✗	✗	✓	✗	✗	✗	✗	•		✗				•	•	•	•	✓	✓	✓	✓	•	•	✓	✓	✓	✓	✓	✓	✗					
Cryoplant & Distribution	34	•	✗			✗	✗	✗	✗	•	✗	•				✗		•	•	✓	✓	✓	✓			✓	✓	✓	✓	✓	✓	✓					
Coil Supply&Distribution	41	•				✗		•			✗					•	✓	✓	✓	✓	✓	✓	✓			✓	✓	✓	✓	✓	✓	✓					
H&CD Power supply	42																																				
SSEN	43	•	•	•	•	•	✓	•	•	•	•	•	•	•	•	•	•	•	✓	✓	✓	✓	•	•	•	•	•	•	•	•	•						
Cable Trays System	44																															✗					
CODAC	45	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	✓	✓	✓	✓	✓	✓	✓	•	✗	•	✓	✓	✓	✓	✓	✓					
Central Interlock system	46	✓	•	✓	✓	✓	✓	✓		✓	•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Plasma Control System	47																																				
Central Safety system	48	✓			✓	✓	✓	✓	•	•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	•					
IC H&CD system	51	•	✓			✓	✗	•		•	•					•	✓	✓	✓					✗			✓	•	✓	✓	✓	✓					
EC H&CD system	52	•	✗		✗	✓	✗		•		✗	✗				•	•	•	✓	✓	✓	✓	✓	✗		✓	✓	•	✗	✓	✓	✓					
Neutral Beam H&CD system	53	✓	✓			•	✓	✓		✓				•	•		•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Lower Hybrid H&CD system	54	•	✗			✗	✗		•		✗					•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Diagnostics	55	•	•	✗	✓	✗	✗	✗	✗	•	✗	✗	•	✗		•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Test Blanket Modules Sys	56	•	✗			✗	✗		•		✗	✗				•	•	•	•	•	•	•				✓	✓		✓	✓	✓	✓					
Port Plug Test Facility	58																																				
Site	61						✓	✗		✓						✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
ReinforcedConcreteBuild	62	✓	✓	✓	✓	✓	✓	✓	✓	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Steel frame buildings	63						✗			✓				•	✓		•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Radiois & Env Monitoring	64	✗	✗	✓			✗							✗			•	•	•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Liquid&Gas Distribution	65	✓	✗	✗	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
RadwasteTreatment&Storag	66	✗	✗	✓	✗	✗	✗		•	✗	✗	✗				•	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓					
Access Control &Security	69																✗	•																			
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External Services	98																																				

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## **Challenge #4: Plant System Integration**

## **Challenge #5: In Kind Procurement**

### **Strategies to master it...**

- Standardization
- Plant Control Design Handbook (PCDH) and associated documents
- Integrated Product Teams (IPT)
- Early delivery of CODAC Core System (mini-CODAC)
- Plant System I&C information gathering (plant profile database)
- Good interface definitions (interviews)
- Interface control documents (S-ICD), Interface Sheets (IS)
- Follow up by incremental reviewing and designing

# Objectives of Plant Control Design Handbook

**The Plant Control Design Handbook (PCDH) defines methodology, standards, specifications and interfaces applicable to all ITER Plant Systems Instrumentation & Control (I&C)**

I&C standards are essential for ITER to

- Integrate all Plant Systems into one integrated control system
- Maintain all Plant Systems after delivery acceptance
- Contain cost by economy of scale (spare parts, expertise)

The PCDH is applicable to all Procurement Arrangements

ITER Organization (IO)

- develops,
  - supports,
  - maintains and
  - enforces
- these standards

- Living document
- Latest release May 2009
- New major releases each year
- Publicly available

<http://www.iter.org/org/team/chd/cid/codac/Pages/default.aspx>

# PV and Signal Naming Convention

For any plant system signal or plant system PV reflecting an I&C signal:

PPPPPPP-TTT-NNNN : AAAA[RRRR]-SSS

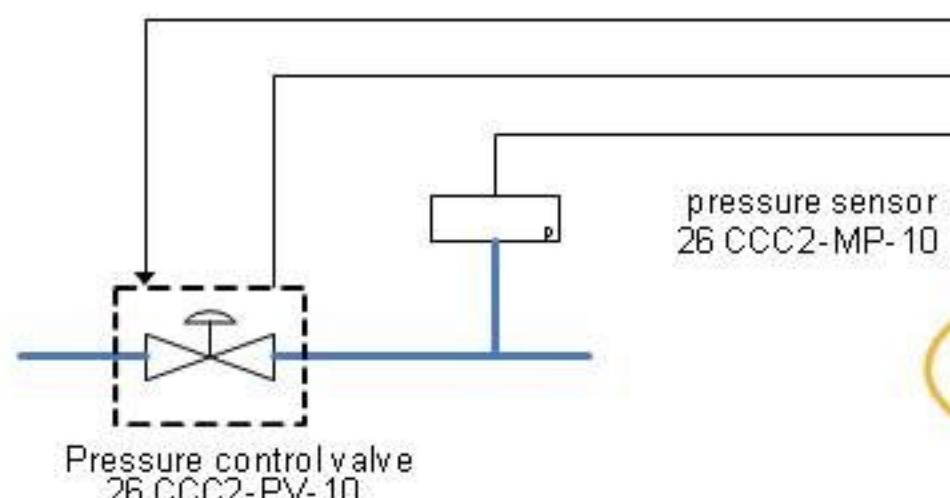
For any other PV:

PPPPPPP-TTT-NNNN : FFFFFFFFFFFFFF

PPPPPPP = Project Breakdown Structure level 3 identifier.

TTT = Functional Category Designator (managed by DO).

NNNN = Sequential Number (managed by DO).



Command: 26 CCC2-PV-10:PCVZ10-CRC  
State: 26 CCC2-PV-10:PCVY10-CRC  
Pressure sensor 26 CCC2-MP-10:PT 10-CRC

**Component ID**

defined by Project Office

# PV and Signal Naming Convention

For any plant system signal or plant system PV reflecting an I&C signal:

PPPPPPP-TTT-NNNN:AAAAA[RRRR]-SSS

For any other PV:

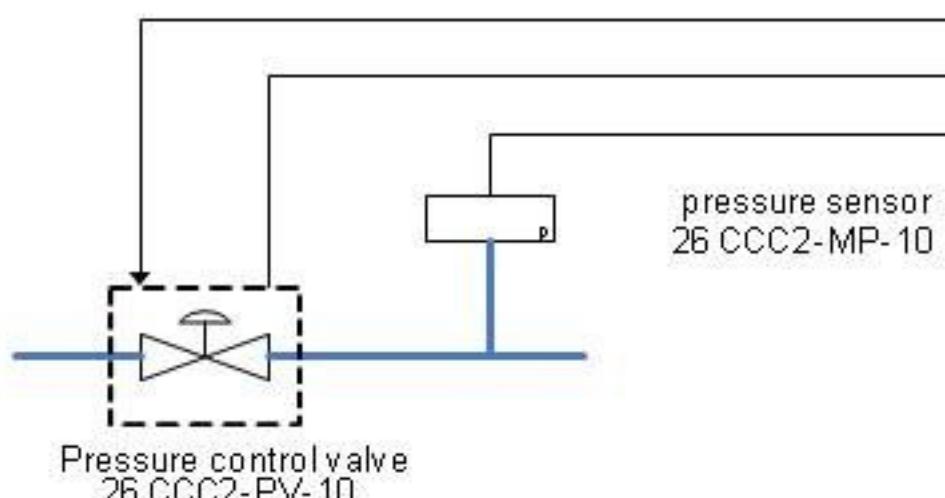
PPPPPPP-TTT-NNNN:FFFFFFFFFFFF

AAAA = identify sensor/actuator class using the ISA-5.1-1984 (R1992) standard for instrumentation symbols and identification.

RRRR = identify several sensors/actuators of the same class [optional].

SSS = identify the signal type.

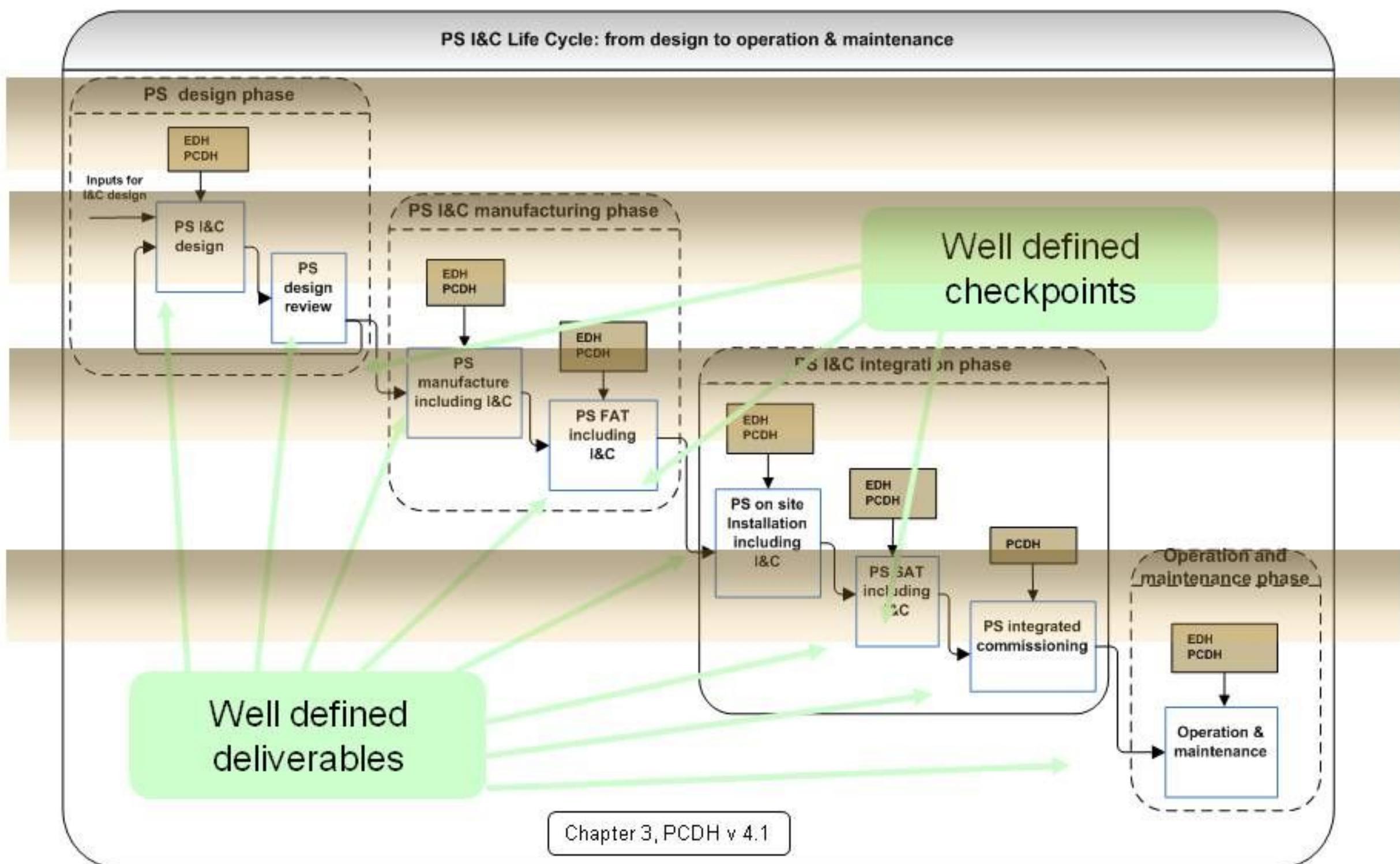
FFFFFFFFFFFF = free identifier (length limited to 12 characters.)



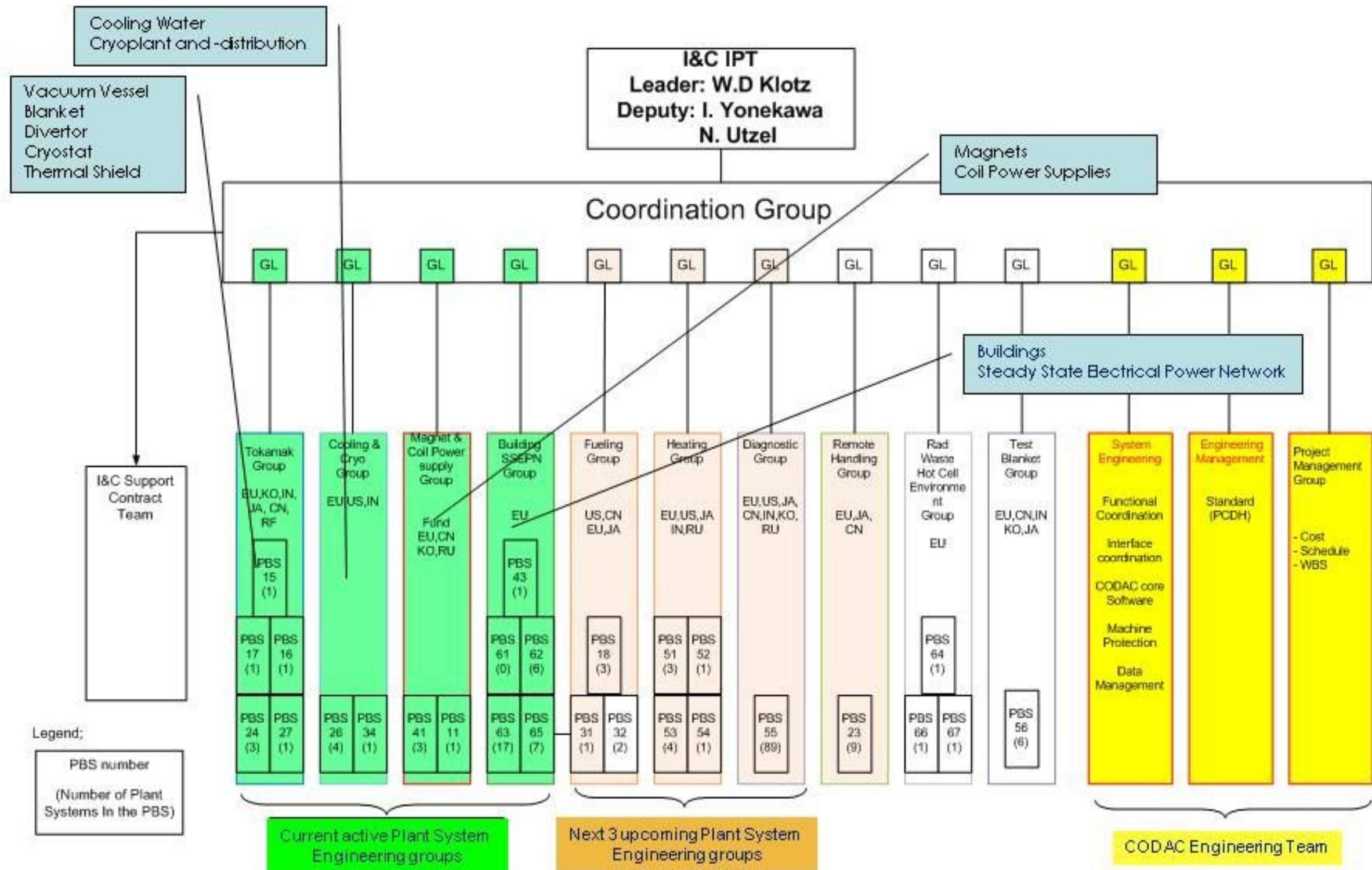
Command: 26 CCC2-PV-10:PCVZ10-CRC  
State: 26 CCC2-PV-10:PCVY10-CRC  
Pressure sensor 26 CCC2-MP-10:PT 10-CRC

**Signal ID**  
defined by CODAC

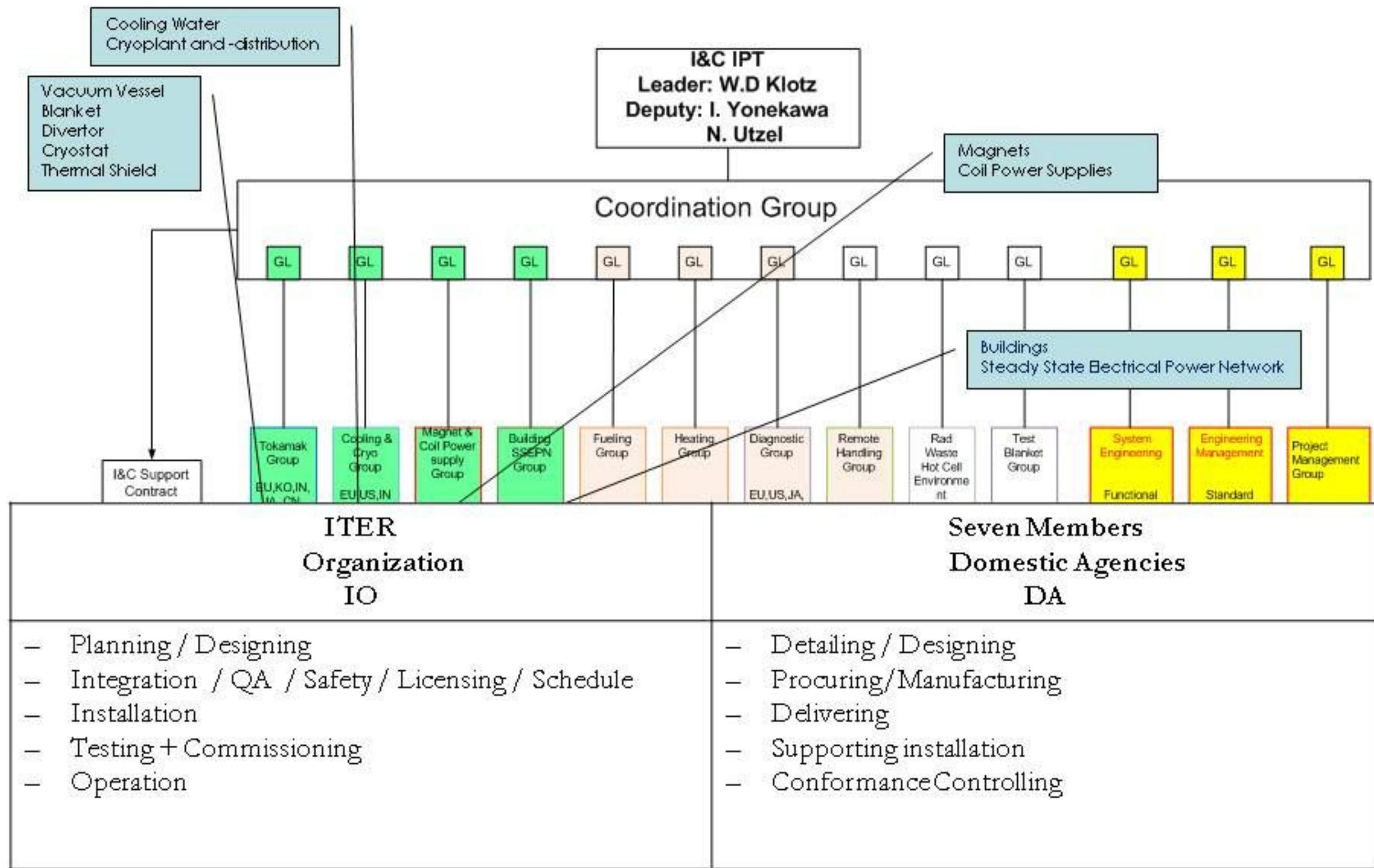
# Plant System I&C Life Cycle



# I&C Integrated Product Team



# I&C Integrated Product Team



# Synopsis

- **ITER Project Quick Start**
- **System Scope & Management Challenges**
- **Some Current Activities**

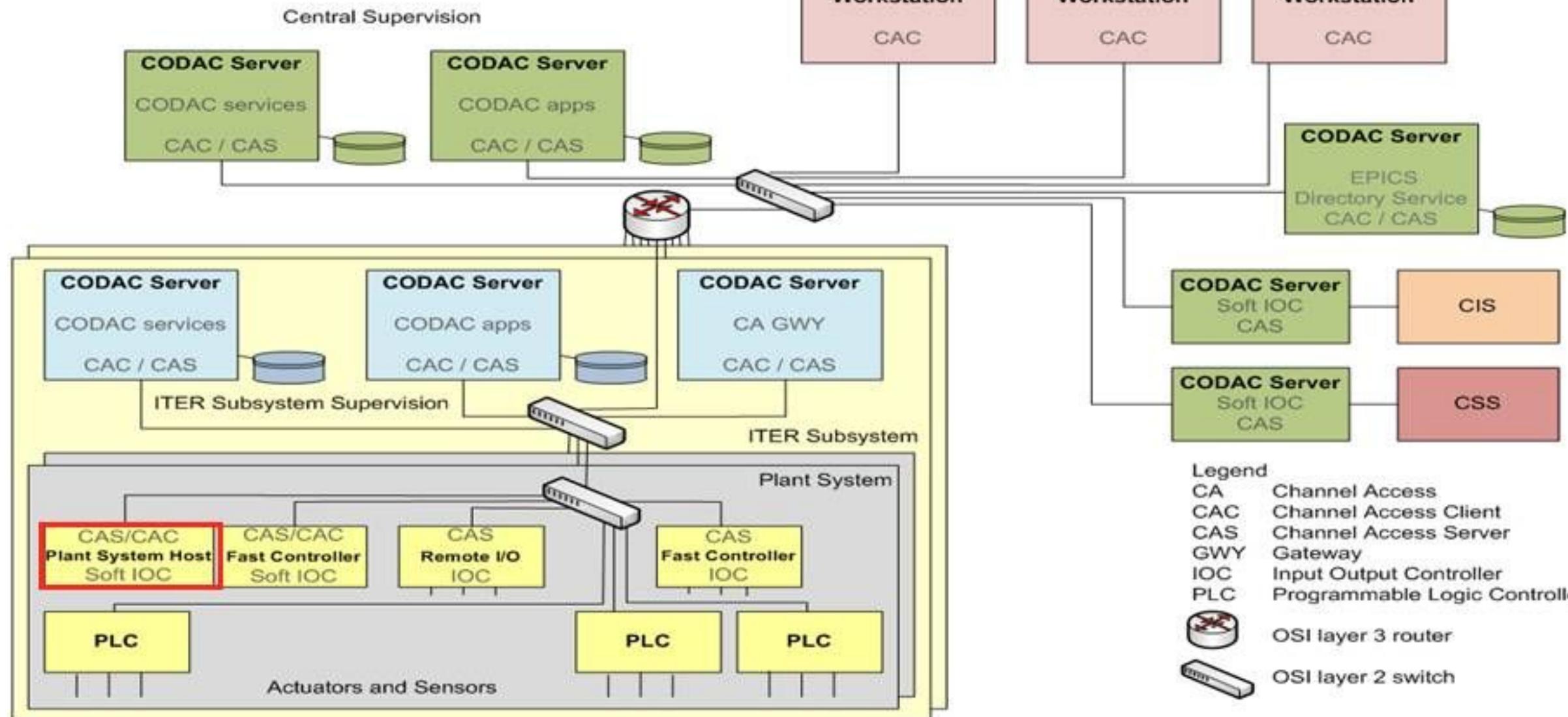
# Standards Decisions Taken/Prepared

Taken	Outstanding
<b>EPICS</b> as middleware	<b>Cubicle</b> standard soon finished (single brand)
<b>PLC</b> equipment: <b>Siemens S7</b> (industrial and SIL3)	<b>Signal Handbook</b> defines standard signal conditioning. (to be released this year)
<b>Red Hat Linux</b> as major OS	<b>MDSplus</b>
Application environment: <b>Java</b> , <b>Eclipse</b> , <b>RCP</b> , <b>CSS</b>	<b>Real Time</b> Operating System
<b>IEEE 1588</b> time synchronization	Standards for <b>High Performance Networks</b>
<b>COTS</b> as much as possible	Standards for <b>Fast Controllers</b> (chassis based)

# Network Architecture Design

~150 Consoles/Workstations  
~ 70 CODAC Servers  
~200 Plant System Hosts  
~800 EPICS IOCs

Operators, Scientists, Engineers, Technicians



10 Plant System Groups or Subsystems (yellow) each consisting of X Plant Systems (gray)

# Equipment Access

- Device Access by PLC

- Slow control: below 10Hz
- Siemens SP7
- Ethernet remote IO
- Field bus

Catalog of recommended modules



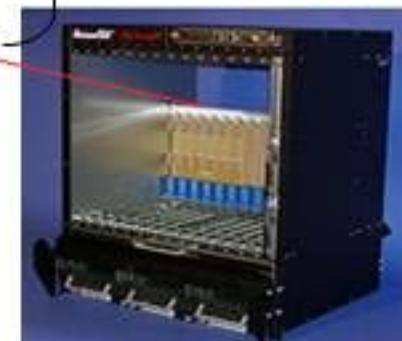
PICMG 1.0/1.1/1.3

- Device Access by PCIe/PXle enabled hardware

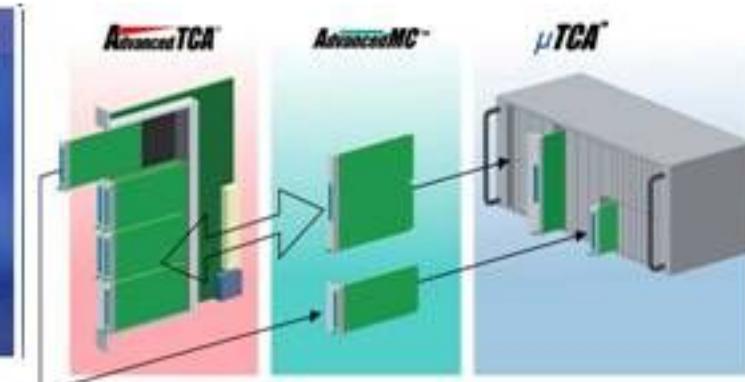
- Fast control: above 10Hz
- PCI, PXI and PCI Express
- AdvancedTCA and PCI Express
- μTCA, AMC and PCI Express

Selection to be done case by case  
Still too early

PXle 1056 chassis

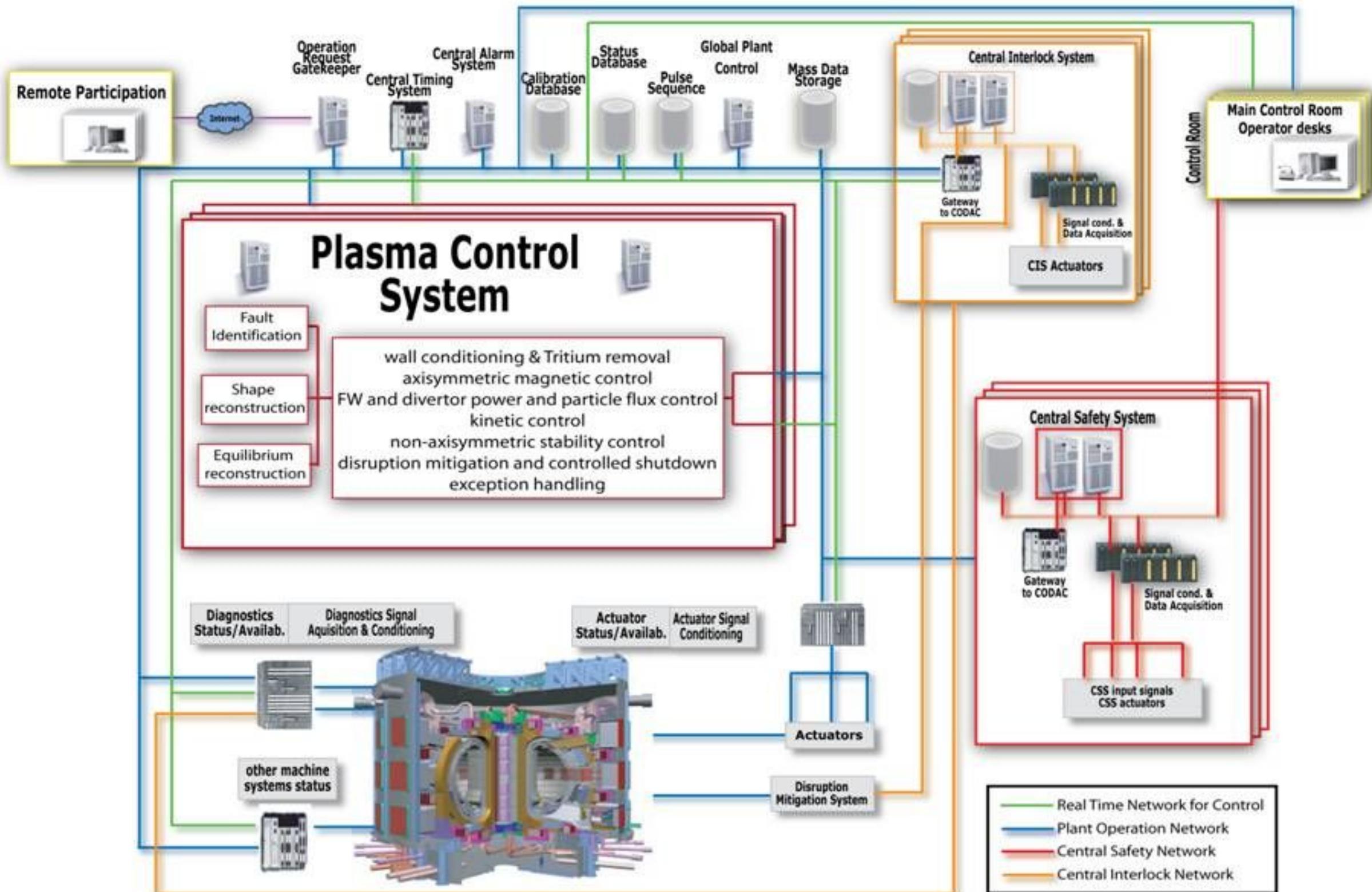


PICMG 3.0 ATCA chassis

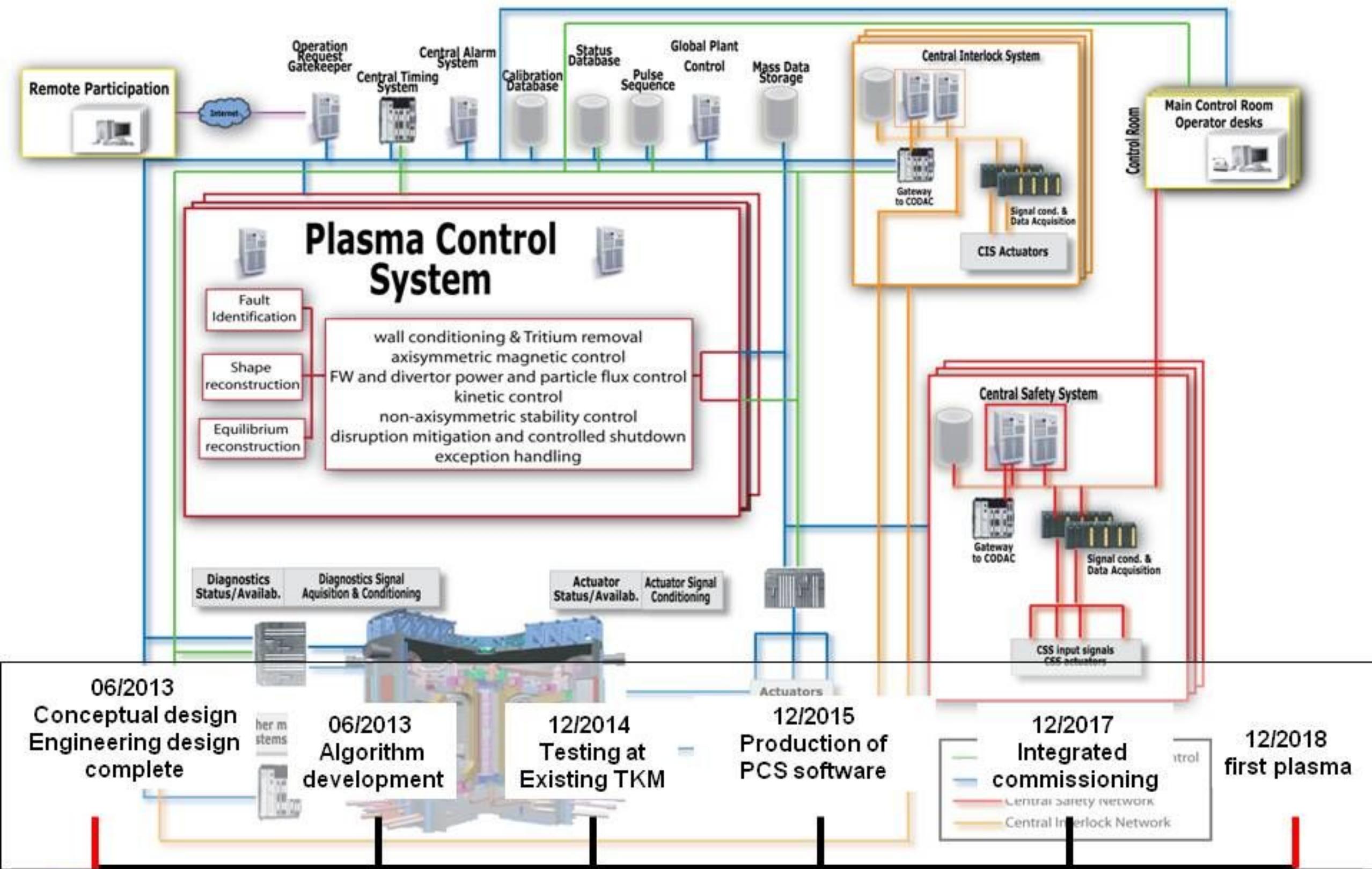


μTCA AMC carrier chassis

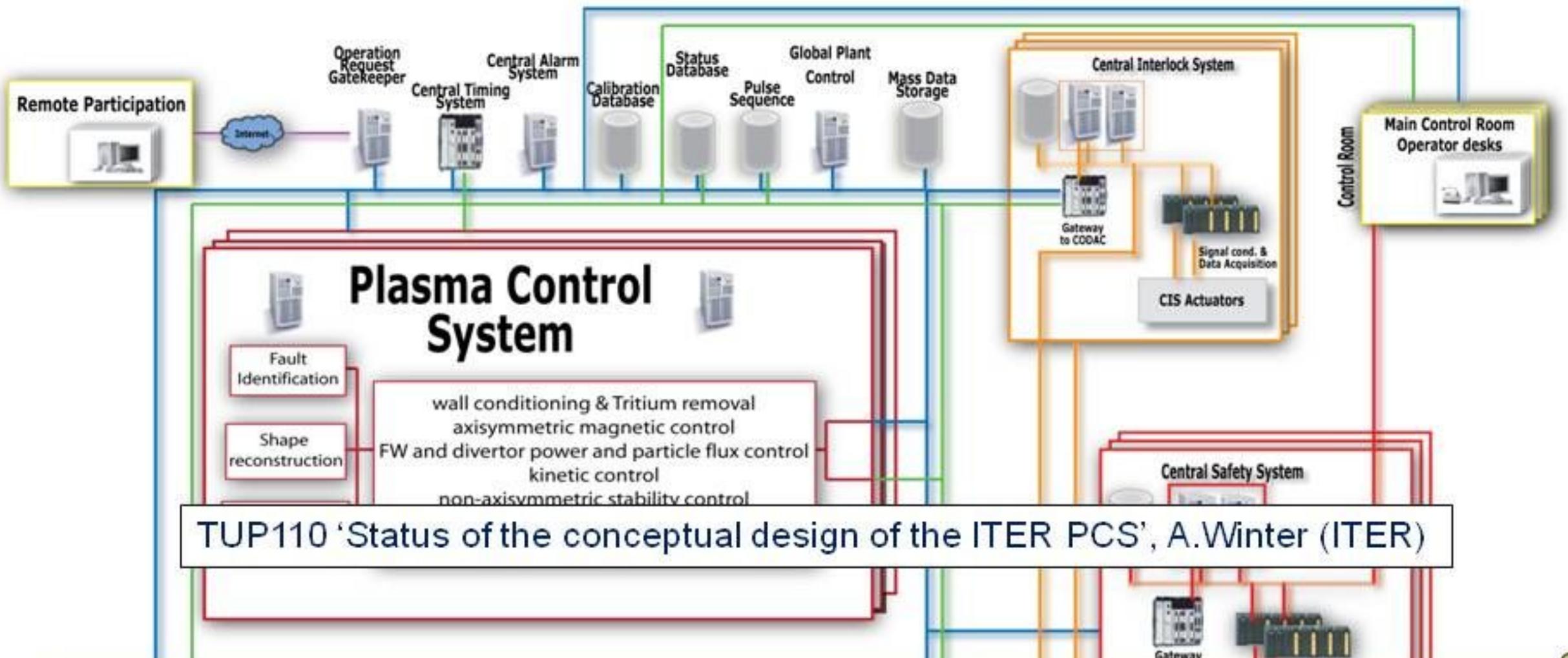
# Plasma Control System within CODAC



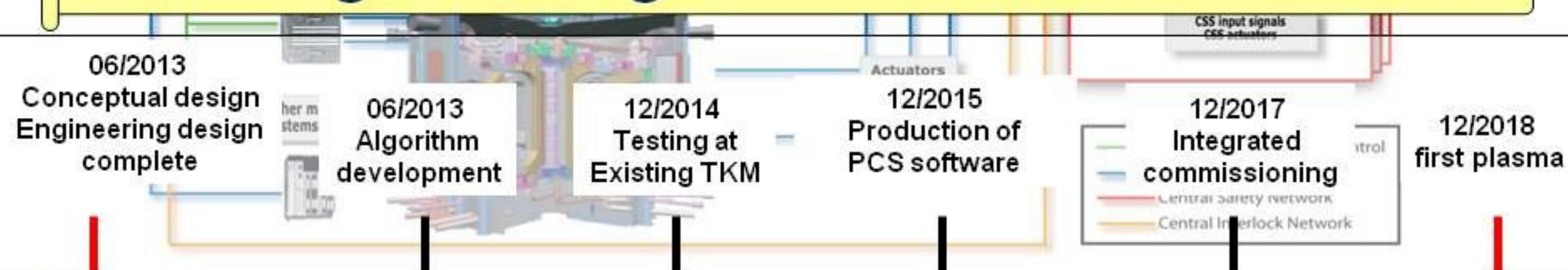
# Plasma Control System within CODAC



# Plasma Control System within CODAC



## Challenge #6: High Performance Networks



# High Performance Networks

Name	Requirements	Purpose	Status
AVN Audio/Video Network	30 frames /sec -1024 x 1024 frame size  200 camera positions (with audio), 10 large display screens, 100 TV displays over ITER site	Visualization  Diagnostics  Surveillance	<ul style="list-style-type: none"> <li>• lossless - 10GigE Vision;</li> <li>• lossy: H.264</li> <li>• required very late..2018..!!</li> </ul>
EDN Event Distribution Network	Event latency - 10 $\mu$ s	Event distribution	No use case found for 10 $\mu$ sec , <u>Shall be merged with SDN</u>
TCN Time Communication Network	50 to 100 nsec resolution with 5% to 10% jitter	Synchronization, Trigger, Timestamp	<u>IEEE 1588</u> MRF from Micro Research White Rabbit Initiative: CERN <a href="http://www.ohwr.org">http://www.ohwr.org</a>
SDN Synchronous Data Bus Network	Control Loop (acquisition, transfer, calculation, actuator): <ul style="list-style-type: none"> <li>• 0.5 to 100 msec with 1% jitter @ payload 20 to 40 Mbytes/sec</li> <li>• 10 to 100 <math>\mu</math>s with very low payload</li> </ul>	Plasma Feedback Control	<ul style="list-style-type: none"> <li>• UDP-based/switched fabric networks</li> <li>• Reflective (Shared) Memory Network</li> <li>• <u>De-facto standard PCI-express as local computer bus interface could bridge the time gap to the next years</u></li> </ul> <p><u>Specify:</u></p> <ul style="list-style-type: none"> <li>• that all computer systems (also in plant systems) need one or more PCIEe x 16 slots to hold any communication network card</li> <li>• that any network solution must have PCIe computer interface</li> <li>• ideally, if possible, the concrete network solution by some years.</li> </ul>
<b>Plasma Control System requires <u>deterministic</u>,  <u>quasi real-time communication</u> and <u>time synchronization</u> between distributed nodes</b>			

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TCN Time Communication Network	50 to 100 nsec resolution with 5% to 10% jitter	Synchronization, Trigger, Timestamp	IEEE 1588 MRF from Micro Research White Rabbit Initiative: CERN <a href="http://www.ohwr.org">http://www.ohwr.org</a>
SDN Synchronous Data Bus Network	Control Loop (acquisition, transfer, calculation, actuator): • 0.5 to 100 msec with 1% jitter @ payload 20 to 40 Mbytes/sec • 10 to 100 $\mu$ s with very low payload	Plasma Feedback Control	• UDP-based/switched fabric networks • Reflective (Shared) Memory Network • <u>De-facto standard PCI-express as local computer bus interface could bridge the time gap to the next years</u>  <u>Specify:</u> • that all computer systems (also in plant systems) need one or more PCIEe x 16 slots to hold any communication network card • that any network solution must have PCIe computer interface • ideally, if possible, the concrete network solution by some years.
<p>Plasma Control System requires <u>deterministic</u>,  <u>quasi real-time communication</u> and <u>time synchronization</u> between distributed nodes</p>			

# High Performance Networks

Name	Requirements	Purpose	Status
AVN Audio/Video Network	30 frames /sec -1024 x 1024 frame size  200 camera positions (with audio), 10 large display screens, 100 TV displays over ITER site	Visualization  Diagnostics  Surveillance	• lossless - 10GigE Vision; • lossy: H.264 • required very late..2018..!!
EDN Event Distribution Network	Event latency - 10 $\mu$ s	Event distribution	No use case found for 10 $\mu$ sec , <u>Shall be merged with SDN</u>
TCN Time Communication Network	50 to 100 nsec resolution with 5% to 10% jitter	Synchronization, Trigger, Timestamp	IEEE 1588 MRF from Micro Research White Rabbit Initiative: CERN <a href="http://www.ohwr.org">http://www.ohwr.org</a>
SDN Synchronous Data Bus Network	Control Loop (acquisition, transfer, calculation, actuator): • 0.5 to 100 msec with 1% jitter @ payload 20 to 40 Mbytes/sec • 10 to 100 $\mu$ s with very low payload	Plasma Feedback Control	<ul style="list-style-type: none"> <li>• UDP-based/switched fabric networks</li> <li>• Reflective (Shared) Memory Network</li> <li>• <u>De-facto standard PCI-express as local computer bus interface could bridge the time gap to the next years</u></li> </ul> <p>Specify:</p> <ul style="list-style-type: none"> <li>• that all computer systems (also in plant systems) need one or more PCIEe x 16 slots to hold any communication network card</li> <li>• that any network solution must have PCIe computer interface</li> <li>• ideally, if possible, the concrete network solution by some years.</li> </ul>
<p>Plasma Control System requires <u>deterministic</u>,  <u>quasi real-time communication</u> and <u>time synchronization</u> between distributed nodes</p>			

# CODAC Core Systems and mini-CODAC

**CODAC Core Systems** will be a well defined product to be exported to all Plant System I&C developers.

**CODAC Core Systems** will comprise some hardware and all software required to develop, interface and test plant systems I&C.

**mini-CODAC** will be a lightweight subset of CODAC Core Systems.

**mini-CODAC** will be a portable SCADA system based on EPICS and Open Software tools.

**CODAC Core Systems** software comprises communication middleware (EPICS, IOC,...), plant system self-description -schemas and -tools plus SCADA functionalities.

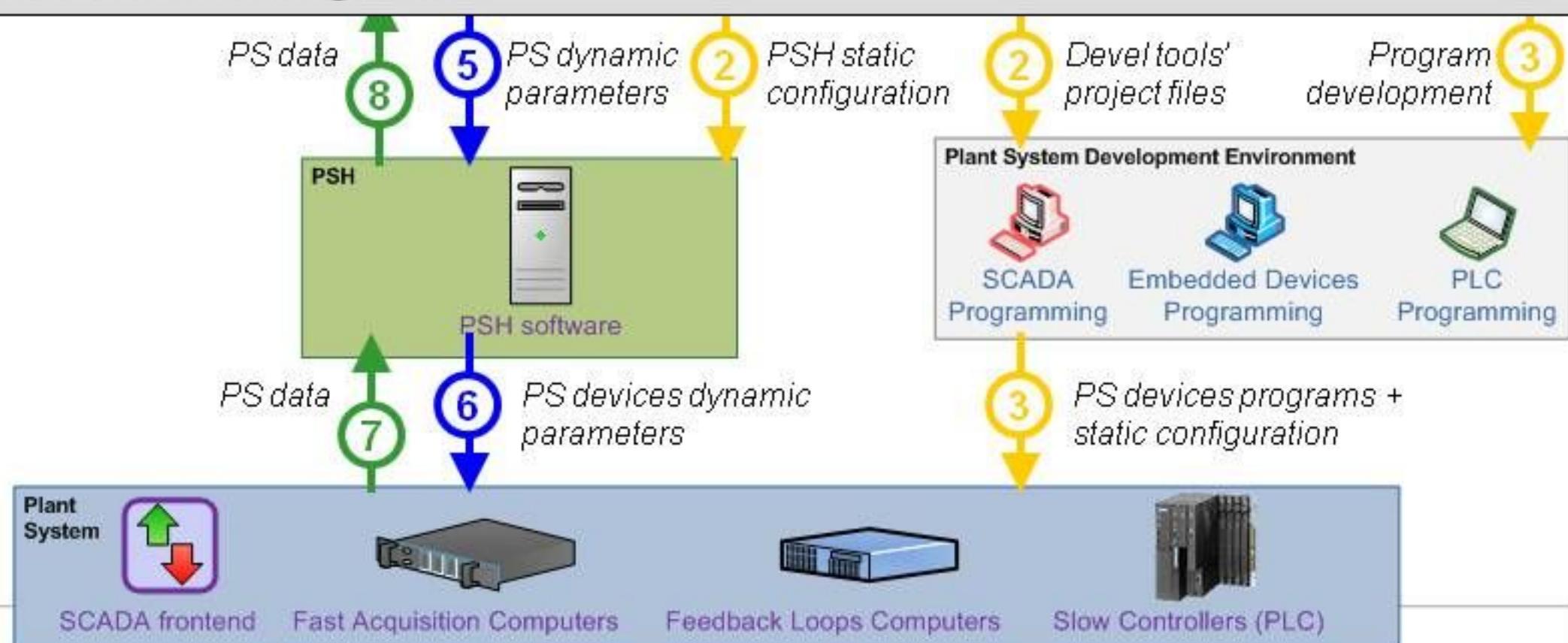
**CODAC Core Systems** will be released on a yearly basis with the first release planned for February 18, 2010.

MOC004 Development of the ITER CODAC Core Systems, F.DiMaio(ITER)

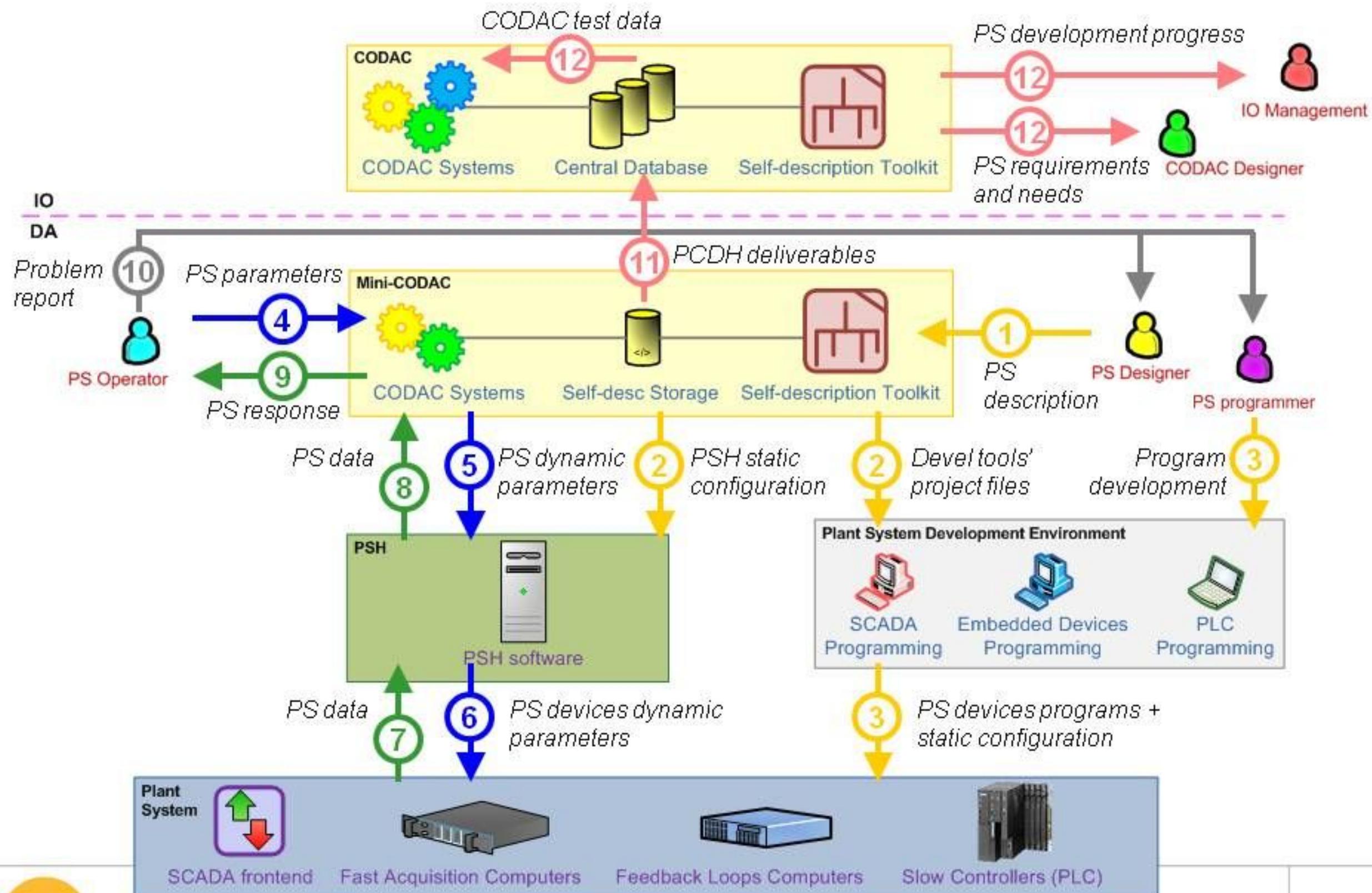
# Plant System Self-Description

A concept of providing all the necessary information about Plant Systems along with the Plant Systems themselves. The ultimate goal is to make both Plant Systems I&C and CODAC software system-neutral, decreasing hard-coding of system specifics and increasing software configuration by external data.

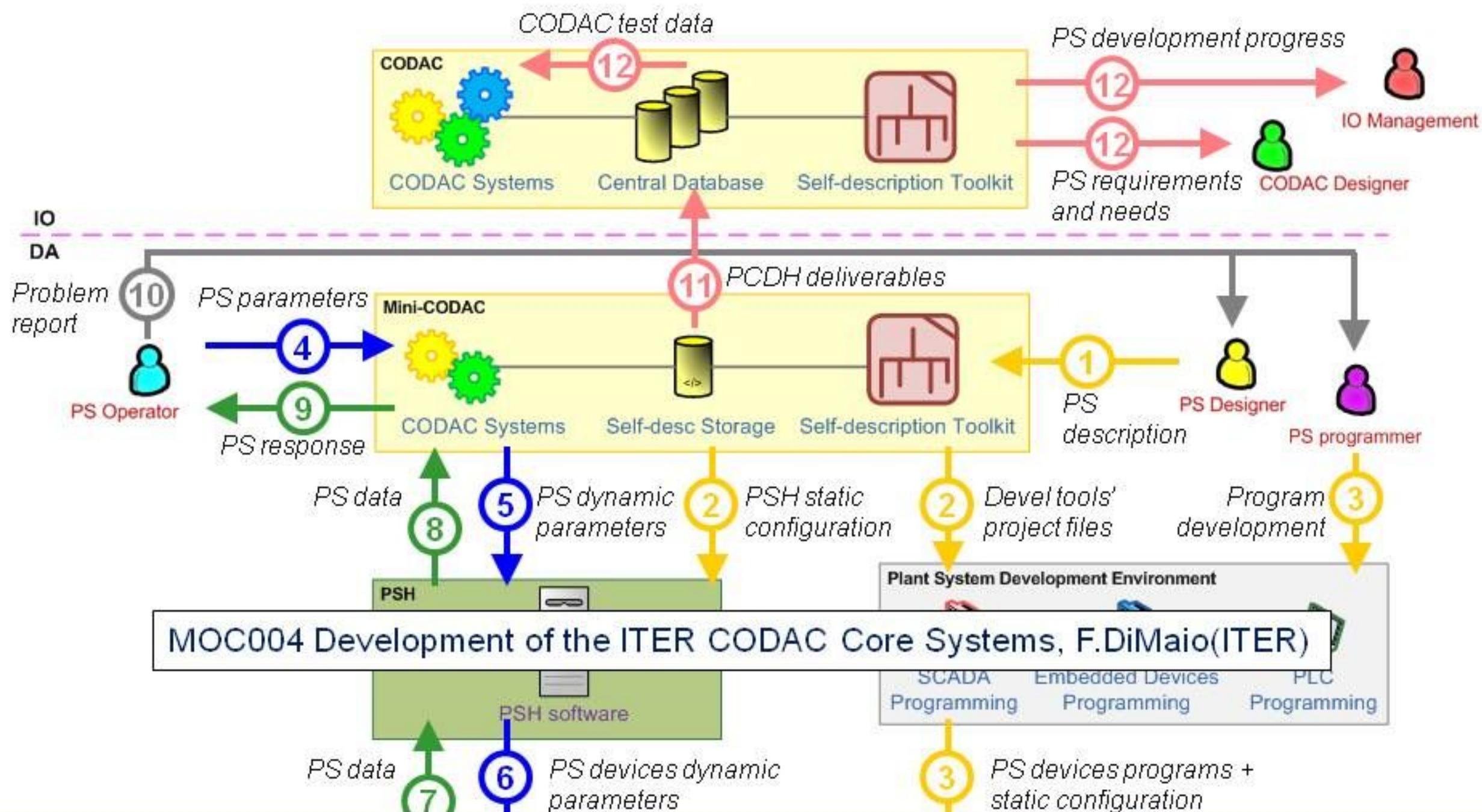
Self-description will be based on state-of-the-art XML tools and technologies.



# Plant System Self-Description



# Plant System Self-Description



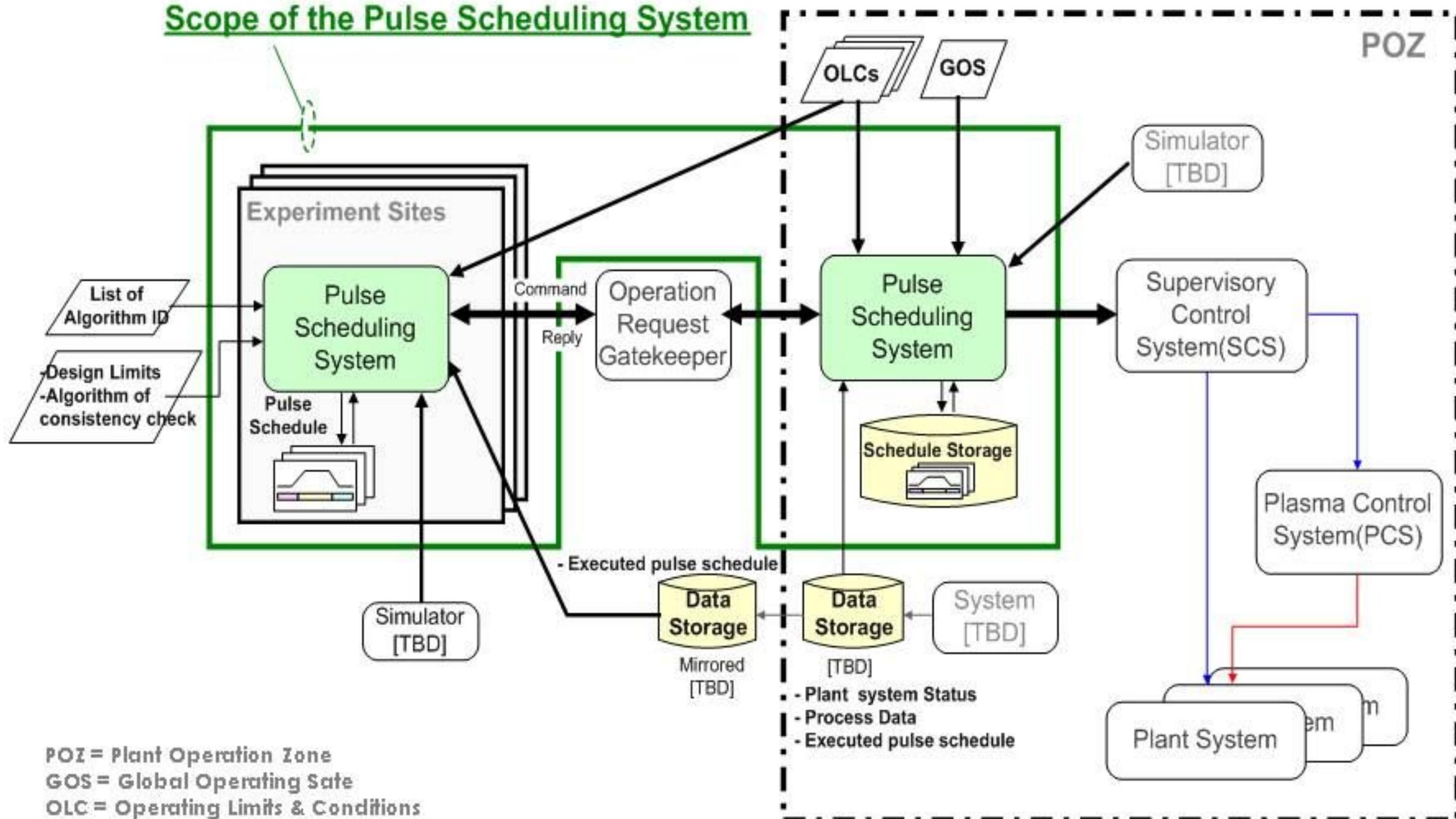
## Challenge #7: Data Driven Auto-Configuration

SCADA frontend   Fast Acquisition Computers   Feedback Loops Computers   Slow Controllers (PLC)

# Pulse Scheduling Requirements Analysis

## Pulse Scheduling Data Flow

### Scope of the Pulse Scheduling System



POZ = Plant Operation Zone  
GOS = Global Operating State  
OLC = Operating Limits & Conditions

# Contracts to come soon

Contract Number	Description	WBS
NEW	* CODAC Engineering Support (A Wallander)	4.5
NEW	* I&S Engineering Support (L Scibile)	4.6
D-10-005	Consulting for CODAC standard software/hardware environment	4.5
D-10-006	Design, Implement, Supply and Integrate Fast Plant System	4.5
D-10-007	Prototype Monitoring and supervising CODAC	4.5
D-10-008	Supply mini CODAC application layer modules	4.5
D-10-009	Prototype plasma control system architecture	4.5
D-10-010	Software QA support. Tools and procedure for requirement tracking, documentation, versioning, testing, packaging, configuration control etc. (A Wallander)	4.5
D-10-011	Develop tools to support self-description (D Stepanov)	4.5
D-10-012	Design High Performance Networks	4.5
D-10-013	Design scientific data streaming	4.5
D-10-015	Evaluate highly available interlock architectures	4.5
D-10-016	Technology Integration Support	4.5
D-10-017	Assistance Contract for CODAC, Interlock and Safety - extension of CT/2009/1206 L Scibile	4.6
D-10-019	Cooperation Agreement CERN machine protection	4.6
D-10-020	Analysis of fault scenarios for machine protection	4.5
D-10-022	Development equipment for CIS	4.6
D-10-023	Engineering models for plasma feedback control and protection	4.6
D-10-024	Prototype Integration of Pulse Execution System	4.5
D-10-025	Prototype evaluation of I&C safety system architecture	4.6
NEW	CODAC Tasks orders against Framework CT Engineering & Technical Support	4.5

# Contracts to come soon

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## Challenge #8: Heavy Contract Management

NEW

CODAC Tasks orders against Framework CT Engineering &amp; Technical Support

4.5

# Example MCR Building Conceptual Design



Thank You